

Owner: Nymølle Stenindustrier A/S

Haldum Gravel Pit

No.: MD-24063-EN

Issued: 20-08-2024

Valid to: 20-08-2029

3rd PARTY VERIFIED

EPD

VERIFIED ENVIRONMENTAL PRODUCT DECLARATION | ISO 14025 & EN 15804



Owner of declaration
 Nymølle Stenindustrier A/S
 Østre Hedevej 2
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 CVR: 48 88 54 11



Issued:
20-08-2024

Valid to:
20-08-2029

Programme
 EPD Danmark
www.epddanmark.dk



- Industry EPD
- Product EPD

Basis of calculation
 This EPD is developed in accordance with the European standard EN 15804+A2.

Comparability
 EPDs of construction products may not be comparable if they do not comply with the requirements in EN 15804. EPD data may not be comparable if the datasets used are not developed in accordance with EN 15804 and if the background systems are not based on the same database.

Validity
 This EPD has been verified in accordance with ISO 14025 and is valid for 5 years from the date of issue.

Use
 The intended use of an EPD is to communicate scientifically based environmental information for construction products, for the purpose of assessing the environmental performance of buildings.

Declared product(s)
 Aggregates for concrete, asphalt and construction

 Number of declared datasets/product variations: 9

- EPD type**
- Cradle-to-gate with modules C1-C4 and D
 - Cradle-to-gate with options, modules C1-C4 and D
 - Cradle-to-grave and module D
 - Cradle-to-gate
 - Cradle-to-gate with options


Production site
 Haldum grusgrav
 Lynghøjvej 1
 8382 Hinnerup, Denmark

Product(s) use
 Fill aggregates for infrastructure and construction products, additives for concrete and asphalt products.

Declared/ functional unit
 [1 ton]

Year of production site data (A3)
 [2021]

EPD version
 1.0

CEN standard EN 15804 serves as the core PCR
Independent verification of the declaration and data, according to EN ISO 14025
<input type="checkbox"/> internal <input checked="" type="checkbox"/> external
Third party verifier:  <hr/> Guangli Du



 Martha Katrine Sørensen
 EPD Danmark

Life cycle stages and modules (MND = module not declared)

Life cycle stages and modules (MND = module not declared)																
Product			Construction process		Use							End of life				Beyond the system boundary
Raw material supply	Transport	Manufacturing	Transport	Installation process	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Re-use, recovery and recycling potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	MND	MND	MND	MND	MND	MND	MND	MND	MND	X	X	X	X	X

Product information

Product description

The main products are shown in the table below.

Product group	Name	Description and fraction
1	Betonsand	Sand for concrete production (Produced according to DS/EN 12620)
2	Stabilgrus	Base course gravel. quality 1 & 2 (Produced according to DS/EN 13285)
3	Bundsikring	Subbase gravel. quality 1 (Produced according to DS/EN 13285)
4	Støbemix	0-16 mm
5	Kampesten	>180 mm stone
6	Filtergrus	Screened gravel
7	Ler	Clay
8	Stenmel 0-4 mm	0-4 mm for asphalt
8	Skærver 4-11 mm	4-11 mm for asphalt
8	Skærver 11-16 mm	11-16 mm for asphalt
9	Nøddesten	16-32 mm / 16-32mm for concrete (Produced according to DS/EN 12620)
9	Ærtesten	8-16 mm / 8-16mm for concrete (Produced according to DS/EN 12620)
9	Perlesten	4-11 mm rocks for concrete (Produced according to DS/EN 12620)

Product packaging

No packaging is used for the products.

Representativity

This declaration, including data collection and the modeled foreground system including results, represents the production of aggregates on the production site located in Haldum, Denmark.

Product specific data are based on average values collected in the period 2021.

Background generic data are based on GaBi Professional database (version 2023.2) and Ecoinvent 3.8. and are less than 10 years old.

Generally, the used background datasets are of high quality, and the majority of the datasets are only a couple of years old. The technical representativeness is high where data represents processes from products with similar technology and only smaller deviations. Geographical representativeness is also good where data generally represents average data from an area where the area under study is included.

Hazardous substances

The products from Nymølle Stenindustrier A/S does not contain substances listed on the "Candidate List of Substances of Very High Concern for authorisation"

(<http://echa.europa.eu/candidate-list-table>)

Essential characteristics

The products consist of glacial meltwater deposits from the last ice age. The materials are a mixture of magmatic rocks, flint and limestone.

Performance declarations are available and can be obtained from the laboratory on Zealand (hpj@nymoelle.dk) or the laboratory covering Jutland/Fyn (lise.blessing@nymoelle.dk).

Further Bureau Veritas Certificates can be found at: <https://nymoelle.dk/certifikater>

www.nymoelle.dk

Reference Service Life (RSL)

Not applicable.

Picture of product(s)

Betonsand



Bundsikring



Stabilgrus



Filtergrus



Støbemix



Perlesten



Ærtesten



Nøddesten



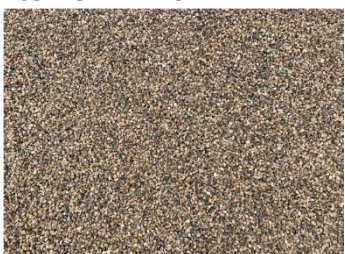
Stenmel 0-4 mm



Skærver 4-11 mm



Skærver 11-16 mm



Kampesten



Ler



Life Cycle Assessment, LCA, background

Declared unit

The LCI (Life Cycle Inventory) and LCIA (Life Cycle Impact Assessment) results in this Environmental Product Declaration, EPD, relates to 1 ton of aggregates for asphalt, concrete and construction.

The products consists of glacial meltwater deposits from the last ice age. The materials consist of sand gravel and stone and are a mixture of magmatic, flint and limestone material.

The products are presented as 9 product groups.

Name	Value	Unit
Declared unit	1	ton
Conversion factor to 1 kg.	0,001	-
Final products	Product group	Density (kg/m ³)
Betonsand	1	1 500
Stabilgrus	2	1 750
Bundsikring	3	1 750
Støbemix	4	1 400
Kampesten	5	1 500
Filtergrus	6	1 600
Ler	7	2 700
Stenmel 0-4 mm	8	1 500
Skærver 4-11 mm	8	1 500
Skærver 11-16 mm	8	1 500
Nøddesten	9	1 500
Ærtesten	9	1 700
Perlesten	9	1 400

Production

The production processes for the 9 product groups are similar, from the initial stages to the final screening of the end-product. However, the number of machines/steps involved varies for the

product groups. That is, the material is excavated and transported to a facility consisting of conveyors and sieves of various sizes. Through sieves of different sizes, the material is sorted into different product groups. Within each product group the materials are sorted into different types, which bear the same characteristics. The products are picked up in the gravel pit and transported to the final destination. The course is illustrated in the flow diagram.

The process involves the removal of natural resources. These are not restored. After excavation (and ongoing), the areas can be used for extensive agriculture, or it can be left for nature to reestablish itself and used for recreational purposes.

Functional unit

1 ton of product.

PCR

This Environmental Product Declaration, EPD, is developed according to the core rules for the product category of construction products in EN 15804, and PCR 2019:14 Construction products published by EPD-International.

Guarantee of Origin – certificates

Foreground system:

No use of certified green electricity in the foreground system. The product is produced using electricity modelled as Danish residual electricity mix from 2021 in the production.

Background system:

No use of certified green electricity in the background system. Upstream processes are modelled using national energy mixes. Downstream processes are modelled using national energy mixes.

Flow diagram

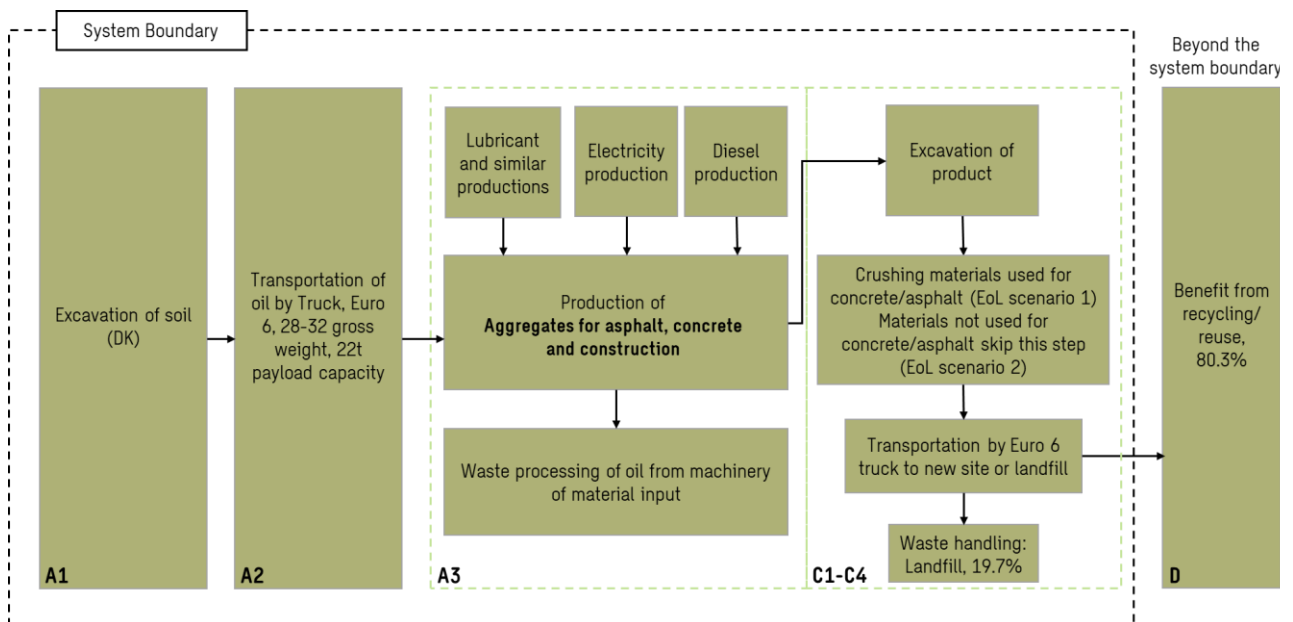


Figure 1 Visualization of life cycle stages

System boundary

This EPD is based on a cradle-to-gate LCA with modules C1-C4 and D, in which 100 weight-% has been accounted for.

The general rules for the exclusion of inputs and outputs follows the requirements in EN 15804, 6.3.5, where the total of neglected input flows per module shall be a maximum of 5 % of energy usage and mass and 1 % of energy usage and mass for unit processes.

The environmental impact from infrastructure, construction, production equipment, and tools that are not directly consumed in the production process are not accounted for in the Life Cycle Inventory (LCI). Personnel-related impacts, such as transportation to and from work, are neither accounted for in the LCI.

Various oils and lubricants used in the production process are approximated since no product specific dataset or EPD were found. Economic allocation has been used to distribute quantities for oils, wear parts, and lubricants among the different products.

Product stage (A1-A3) includes:

A1 – Extraction and processing of raw materials

The module encompasses the extraction and refinement of raw materials by Nymølle Stenindustrier which in this case includes removal of topsoil and excavation of raw materials.

A2 – Transport to the production site

The main resource used at the production site is diesel which is supplied to Nymølle Stenindustrier in Haldum through fuel trucks coming from Aarhus harbour. There is an annual need for replacement of material parts of the production unit due to wear and tear which are transported from various location in Europe.

A3 – Manufacturing processes

The product stage comprises the acquisition of all raw materials, products and energy, transport to the production site, and waste processing up to the "end-of-waste" state or final disposal. The LCA results are declared in aggregated form for the product stage, which means, that the sub-

modules A1, A2 and A3 are declared as one module A1-A3.

The module A3 raw material is fed into fraction separators, crushing machines, and then further fed onto conveyor belts for final sieving. The main resources used in this stage are diesel consumption for the machines and electricity and diesel for the stationary machinery (production equipment).

Construction process stage (A4-A5) includes:

Not included in this EPD.

Use stage (B1-B7) includes:

Not included in this EPD.

End of Life (C1-C4) includes:

All products are included for modules C1-C4+D. The modules C1, C2, C4, and D have the same processes for all products. Module C3 varies depending on whether the product group is used for concrete/asphalt or not.

In the C1-module the materials are being excavated with a diesel consumption.

The C2 module includes transport of the excavated materials to waste management.

The C3 module is divided into two scenarios:

Scenario 1* covers the product groups: 1, 4, 8, and 9. These product groups are used in concrete/asphalt, so a crushing process is included in the C3 module to prepare the products

for recycling. The C3 module is marked with one asterisk (*) in the result tables for the products included in scenario 1.

Scenario 2** covers the following product groups: 2, 3, 5, 6, and 7. These product groups are not used in concrete/asphalt and can be reused directly as filling material after excavation, so there is no need for crushing or additional processing. Therefore, these products in scenario 2 will have no impact on the C3 module. The C3 module is marked with two asterisks (**) in the result tables for the products included in scenario 2.

The C4 module includes final disposal of waste. The distribution of materials sent to landfill and recycling/re-use is based on Dansk Affaldsstatistik 2021. The national statistic highlights the distribution of soil and stone aggregates for landfill and recycling/reuse which are used for the products.

In the statistic it is stated that 19.7% of soil and stone aggregates is sent to landfill.

Re-use, recovery and recycling potential (D) includes:

In the D-module benefits and loads beyond the life cycle are included. For material being recycled/re-used, the fraction from Dansk Affaldsstatistik 2021 is used for all products which is 80.3% of the aggregates. Avoided products are reported in this module.

LCA results

The results are presented in individual sections for 9 product groups, where Table 1 showcases the product groups:

Table 1: Overview of product groups

PRODUCT GROUPS
Product group 1: Betonsand
Product group 2: Stabilgrus
Product group 3: Bundsikring
Product group 4: Støbemix
Product group 5: Kampesten
Product group 6: Filtergrus
Product group 7: Ler
Product group 8: Stenmel 0-4 mm, Skærver 4-11 mm, and Skærver 11-16 mm
Product group 9: Nøddesten, Ærtesten, and Perlesten

The content of biogenic carbon is identical for all product groups.

Table 2 Biogenic carbon content at factory gate for all product groups

BIOGENIC CARBON CONTENT PER [ton]		
Parameter	Unit	At the factory gate
Biogenic carbon content in product	kg C	0
Biogenic carbon content in accompanying packaging	kg C	0

Product group 1: Betonsand

Table 3 Core environmental impact indicators

ENVIRONMENTAL IMPACTS PER [ton] of Betonsand										
Indicator	Unit	A1	A2	A3	A1-A3	C1	C2	C3*	C4	D
GWP-total	kg CO ₂ eq.	5.57E-01	5.98E-01	4.99E-01	1.65E+00	3.08E-01	1.15E+00	2.73E-01	1.49E+00	-1.55E+00
GWP-fossil	kg CO ₂ eq.	5.59E-01	5.93E-01	4.98E-01	1.65E+00	3.04E-01	1.13E+00	2.63E-01	1.48E+00	-1.59E+00
GWP-biogenic	kg CO ₂ eq.	-7.58E-03	-6.04E-05	-4.77E-05	-7.69E-03	1.07E-03	3.59E-03	9.17E-03	7.79E-03	4.10E-02
GWP-luluc	kg CO ₂ eq.	5.08E-03	4.90E-03	8.53E-04	1.08E-02	2.81E-03	1.07E-02	6.35E-04	1.26E-03	-6.87E-03
GWP-GHG	kg CO ₂ eq.	5.27E-01	5.68E-01	4.80E-01	1.58E+00	2.86E-01	1.07E+00	2.40E-01	1.47E+00	-1.33E+00
ODP	kg CFC 11 eq.	9.44E-10	1.09E-09	2.36E-10	2.27E-09	3.95E-14	1.02E-13	4.77E-09	4.04E-07	-1.03E-11
AP	mol H ⁺ eq.	1.15E-03	5.81E-03	1.25E-03	8.20E-03	1.12E-03	7.14E-03	1.31E-03	1.13E-02	-8.20E-03
EP-freshwater	kg P eq.	2.61E-06	3.58E-06	8.38E-07	7.03E-06	1.11E-06	4.23E-06	2.33E-04	3.35E-04	-8.04E-06
EP-marine	kg N eq.	4.59E-04	2.82E-03	5.73E-04	3.85E-03	5.01E-04	3.50E-03	2.38E-04	3.95E-03	-2.89E-03
EP-terrestrial	mol N eq.	5.20E-03	3.10E-02	6.27E-03	4.25E-02	5.58E-03	3.88E-02	2.11E-03	4.30E-02	-3.20E-02
POCP	kg NMVOC eq.	1.37E-03	8.24E-03	1.65E-03	1.13E-02	1.46E-03	6.62E-03	7.14E-04	1.23E-02	-7.87E-03
ADPm ¹	kg Sb eq.	8.18E-08	9.59E-08	1.50E-08	1.93E-07	2.01E-08	7.53E-08	5.78E-07	5.12E-06	-1.67E-07
ADPf ¹	MJ	7.58E+00	7.45E+00	7.29E+00	2.23E+01	4.13E+00	1.58E+01	6.56E+00	3.10E+01	-2.49E+01
WDP ¹	m ³ world eq. deprived	1.28E-02	1.35E-02	5.77E-03	3.20E-02	3.67E-03	1.34E-02	1.95E-01	1.03E+00	-1.70E-01
Caption	GWP-total = Global Warming Potential - total; GWP-fossil = Global Warming Potential - fossil fuels; GWP-biogenic = Global Warming Potential - biogenic; GWP-luluc = Global Warming Potential - land use and land use change; ODP = Ozone Depletion; AP = Acidification; EP-freshwater = Eutrophication - aquatic freshwater; EP-marine = Eutrophication - aquatic marine; EP-terrestrial = Eutrophication - terrestrial; POCP = Photochemical zone formation; ADPm = Abiotic Depletion Potential - minerals and metals; ADPf = Abiotic Depletion Potential - fossil fuels; WDP = water use									
Disclaimer	¹ The results of this environmental indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.									

Table 4 – Additional environmental impact indicators

ADDITIONAL ENVIRONMENTAL IMPACTS PER ton of Betonsand										
Parameter	Unit	A1	A2	A3	A1-A3	C1	C2	C3*	C4	D
PM	[Disease incidence]	1.18E-08	1.68E-07	3.08E-08	2.11E-07	1.22E-08	4.49E-08	5.13E-09	2.00E-07	-4.80E-07
IRP ²	[kBq U235 eq.]	2.43E-03	2.53E-03	5.61E-02	6.11E-02	1.16E-03	2.95E-03	1.64E-01	1.59E-01	-2.81E-01
ETP-fw ¹	[CTUe]	5.38E+00	5.21E+00	1.39E+00	1.20E+01	2.96E+00	1.11E+01	7.96E-01	8.54E+00	-1.21E+01
HTP-c ¹	[CTUh]	1.10E-10	1.31E-10	4.67E-11	2.88E-10	6.01E-11	2.25E-10	2.79E-10	1.01E-09	-1.07E-09
HTP-nc ¹	[CTUh]	4.87E-09	4.81E-09	1.50E-09	1.12E-08	2.68E-09	9.90E-09	4.71E-09	1.14E-08	-9.82E-08
SQP ¹	-	3.13E+00	3.03E+00	1.05E+00	7.21E+00	1.73E+00	6.58E+00	9.39E-01	5.83E+01	-8.42E+00
Caption	PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Soil Quality									
Disclaimers	¹ The results of this environmental indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator. ² This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.									

Table 5 - Parameters describing resource use

RESOURCE USE PER ton of Betonsand										
Parameter	Unit	A1	A2	A3	A1-A3	C1	C2	C3*	C4	D
PERE	[MJ]	5.46E-01	5.34E-01	7.26E-01	1.81E+00	3.01E-01	1.12E+00	1.11E+00	6.11E-01	-8.08E+00
PERM	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT	[MJ]	5.46E-01	5.34E-01	7.26E-01	1.81E+00	3.01E-01	1.12E+00	1.11E+00	6.11E-01	-8.08E+00
PENRE	[MJ]	7.61E+00	7.47E+00	7.30E+00	2.24E+01	4.15E+00	1.58E+01	6.56E+00	3.10E+01	-2.49E+01
PENRM	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PENRT	[MJ]	7.61E+00	7.47E+00	7.30E+00	2.24E+01	4.15E+00	1.58E+01	6.56E+00	3.10E+01	-2.49E+01
SM	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW	[m³]	7.39E-04	7.47E-04	8.39E-04	2.32E-03	3.29E-04	1.23E-03	4.55E-03	2.41E-02	-7.39E-03
Caption	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non renewable secondary fuels; FW = Net use of fresh water									

Table 6 – End-of-life (waste categories and output flows)

WASTE CATEGORIES AND OUTPUT FLOWS PER ton of Betonsand										
Parameter	Unit	A1	A2	A3	A1-A3	C1	C2	C3*	C4	D
HWD	[kg]	2.32E-11	3.74E-11	2.07E-10	2.68E-10	1.28E-11	5.85E-11	0.00E+00	0.00E+00	6.08E-10
NHWD	[kg]	1.14E-03	1.13E-03	2.23E-03	4.50E-03	6.32E-04	2.28E-03	0.00E+00	1.97E+02	-3.34E+01
RWD	[kg]	1.40E-05	1.42E-05	4.84E-04	5.12E-04	7.76E-06	2.04E-05	0.00E+00	0.00E+00	-1.71E-03
CRU	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MFR	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	8.03E+02	0.00E+00	0.00E+00
MER	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EEE	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EET	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Caption	HWD = Hazardous waste disposed; NHWD = Non hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy									

Product group 2: Stabilgrus

Table 7 - Core environmental impact indicators

ENVIRONMENTAL IMPACTS PER ton of Stabilgrus										
Indicator	Unit	A1	A2	A3	A1-A3	C1	C2	C3**	C4	D
GWP-total	kg CO ₂ eq.	5.51E-01	5.90E-01	1.68E+00	2.82E+00	3.08E-01	1.15E+00	0.00E+00	1.49E+00	-1.55E+00
GWP-fossil	kg CO ₂ eq.	5.54E-01	5.85E-01	1.67E+00	2.80E+00	3.04E-01	1.13E+00	0.00E+00	1.48E+00	-1.59E+00
GWP-biogenic	kg CO ₂ eq.	-7.48E-03	-5.84E-05	-3.33E-05	-7.58E-03	1.07E-03	3.59E-03	0.00E+00	7.79E-03	4.10E-02
GWP-luluc	kg CO ₂ eq.	5.02E-03	4.84E-03	1.13E-02	2.12E-02	2.81E-03	1.07E-02	0.00E+00	1.26E-03	-6.87E-03
GWP-GHG	kg CO ₂ eq.	5.22E-01	5.60E-01	1.60E+00	2.68E+00	2.86E-01	1.07E+00	0.00E+00	1.47E+00	-1.33E+00
ODP	kg CFC 11 eq.	1.40E-09	1.41E-09	3.19E-10	3.13E-09	3.95E-14	1.02E-13	0.00E+00	4.04E-07	-1.03E-11
AP	mol H ⁺ eq.	1.15E-03	5.73E-03	1.35E-02	2.04E-02	1.12E-03	7.14E-03	0.00E+00	1.13E-02	-8.20E-03
EP-freshwater	kg P eq.	2.85E-06	3.33E-06	5.90E-06	1.21E-05	1.11E-06	4.23E-06	0.00E+00	3.35E-04	-8.04E-06
EP-marine	kg N eq.	4.59E-04	2.78E-03	6.57E-03	9.81E-03	5.01E-04	3.50E-03	0.00E+00	3.95E-03	-2.89E-03
EP-terrestrial	mol N eq.	5.20E-03	3.06E-02	7.22E-02	1.08E-01	5.58E-03	3.88E-02	0.00E+00	4.30E-02	-3.20E-02
POCP	kg NMVOC eq.	1.38E-03	8.14E-03	1.91E-02	2.87E-02	1.46E-03	6.62E-03	0.00E+00	1.23E-02	-7.87E-03
ADPm ¹	kg Sb eq.	1.05E-07	1.02E-07	9.15E-08	2.98E-07	2.01E-08	7.53E-08	0.00E+00	5.12E-06	-1.67E-07
ADPF ¹	MJ	7.53E+00	7.33E+00	2.15E+01	3.64E+01	4.13E+00	1.58E+01	0.00E+00	3.10E+01	-2.49E+01
WDP ¹	m ³ world eq. deprived	1.63E-02	1.47E-02	1.92E-02	5.02E-02	3.67E-03	1.34E-02	0.00E+00	1.03E+00	-1.70E-01
Caption	GWP-total = Global Warming Potential - total; GWP-fossil = Global Warming Potential - fossil fuels; GWP-biogenic = Global Warming Potential - biogenic; GWP-luluc = Global Warming Potential - land use and land use change; ODP = Ozone Depletion; AP = Acidification; EP-freshwater = Eutrophication - aquatic freshwater; EP-marine = Eutrophication - aquatic marine; EP-terrestrial = Eutrophication - terrestrial; POCP = Photochemical zone formation; ADPm = Abiotic Depletion Potential - minerals and metals; ADPF = Abiotic Depletion Potential - fossil fuels; WDP = water use									
Disclaimer	¹ The results of this environmental indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.									

Table 8 – Additional environmental impact indicators

ADDITIONAL ENVIRONMENTAL IMPACTS PER ton of Stabilgrus										
Parameter	Unit	A1	A2	A3	A1-A3	C1	C2	C3**	C4	D
PM	[Disease incidence]	1.18E-08	1.66E-07	3.89E-07	5.67E-07	1.22E-08	4.49E-08	0.00E+00	2.00E-07	-4.80E-07
IRP ²	[kBq U235 eq.]	2.58E-03	2.63E-03	4.84E-02	5.36E-02	1.16E-03	2.95E-03	0.00E+00	1.59E-01	-2.81E-01
ETP-fw ¹	[CTUe]	5.32E+00	5.15E+00	1.24E+01	2.28E+01	2.96E+00	1.11E+01	0.00E+00	8.54E+00	-1.21E+01
HTP-c ¹	[CTUh]	1.10E-10	1.28E-10	3.11E-10	5.49E-10	6.01E-11	2.25E-10	0.00E+00	1.01E-09	-1.07E-09
HTP-nc ¹	[CTUh]	4.83E-09	4.75E-09	1.15E-08	2.11E-08	2.68E-09	9.90E-09	0.00E+00	1.14E-08	-9.82E-08
SQP ¹	-	3.10E+00	2.99E+00	7.36E+00	1.35E+01	1.73E+00	6.58E+00	0.00E+00	5.83E+01	-8.42E+00
Caption	PM = Particulate Matter emissions; IRP = Ionizing radiation - human health; ETP-fw = Eco toxicity - freshwater; HTP-c = Human toxicity - cancer effects; HTP-nc = Human toxicity - non cancer effects; SQP = Soil Quality									
Disclaimers	¹ The results of this environmental indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator. ² This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.									

Table 9 - Parameters describing resource use

RESOURCE USE PER ton of Stabilgrus										
Parameter	Unit	A1	A2	A3	A1-A3	C1	C2	C3**	C4	D
PERE	[MJ]	5.40E-01	5.27E-01	1.72E+00	2.79E+00	3.01E-01	1.12E+00	0.00E+00	6.11E-01	-8.08E+00
PERM	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT	[MJ]	5.40E-01	5.27E-01	1.72E+00	2.79E+00	3.01E-01	1.12E+00	0.00E+00	6.11E-01	-8.08E+00
PENRE	[MJ]	7.55E+00	7.36E+00	2.16E+01	3.65E+01	4.15E+00	1.58E+01	0.00E+00	3.10E+01	-2.49E+01
PENRM	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PENRT	[MJ]	7.55E+00	7.36E+00	2.16E+01	3.65E+01	4.15E+00	1.58E+01	0.00E+00	3.10E+01	-2.49E+01
SM	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW	[m³]	8.15E-04	7.71E-04	1.94E-03	3.53E-03	3.29E-04	1.23E-03	0.00E+00	2.41E-02	-7.39E-03
Caption	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non renewable secondary fuels; FW = Net use of fresh water									

Table 10 – End-of-life (waste categories and output flows)

WASTE CATEGORIES AND OUTPUT FLOWS PER ton of Stabilgrus										
Parameter	Unit	A1	A2	A3	A1-A3	C1	C2	C3**	C4	D
HWD	[kg]	2.29E-11	3.69E-11	2.43E-10	3.03E-10	1.28E-11	5.85E-11	0.00E+00	0.00E+00	6.08E-10
NHWD	[kg]	1.13E-03	1.11E-03	4.19E-03	6.44E-03	6.32E-04	2.28E-03	0.00E+00	1.97E+02	-3.34E+01
RWD	[kg]	1.39E-05	1.41E-05	4.09E-04	4.37E-04	7.76E-06	2.04E-05	0.00E+00	0.00E+00	-1.71E-03
CRU	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	8.03E+02	0.00E+00	0.00E+00
MFR	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MER	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EEE	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EET	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Caption	HWD = Hazardous waste disposed; NHWD = Non hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy									

Product group 3: Bundsikring

Table 11 - Core environmental impact indicators

ENVIRONMENTAL IMPACTS PER ton of Bundsikring										
Indicator	Unit	A1	A2	A3	A1-A3	C1	C2	C3**	C4	D
GWP-total	kg CO ₂ eq.	5.53E-01	5.91E-01	4.02E-01	1.55E+00	3.08E-01	1.15E+00	0.00E+00	1.49E+00	-1.55E+00
GWP-fossil	kg CO ₂ eq.	5.55E-01	5.86E-01	4.00E-01	1.54E+00	3.04E-01	1.13E+00	0.00E+00	1.48E+00	-1.59E+00
GWP-biogenic	kg CO ₂ eq.	-7.54E-03	-6.54E-05	-8.28E-06	-7.61E-03	1.07E-03	3.59E-03	0.00E+00	7.79E-03	4.10E-02
GWP-luluc	kg CO ₂ eq.	5.05E-03	4.86E-03	2.60E-03	1.25E-02	2.81E-03	1.07E-02	0.00E+00	1.26E-03	-6.87E-03
GWP-GHG	kg CO ₂ eq.	5.23E-01	5.61E-01	3.84E-01	1.47E+00	2.86E-01	1.07E+00	0.00E+00	1.47E+00	-1.33E+00
ODP	kg CFC 11 eq.	7.81E-10	7.92E-10	2.22E-10	1.80E-09	3.95E-14	1.02E-13	0.00E+00	4.04E-07	-1.03E-11
AP	mol H ⁺ eq.	1.14E-03	5.76E-03	3.13E-03	1.00E-02	1.12E-03	7.14E-03	0.00E+00	1.13E-02	-8.20E-03
EP-freshwater	kg P eq.	2.48E-06	2.91E-06	1.60E-06	6.98E-06	1.11E-06	4.23E-06	0.00E+00	3.35E-04	-8.04E-06
EP-marine	kg N eq.	4.58E-04	2.80E-03	1.51E-03	4.77E-03	5.01E-04	3.50E-03	0.00E+00	3.95E-03	-2.89E-03
EP-terrestrial	mol N eq.	5.18E-03	3.08E-02	1.67E-02	5.26E-02	5.58E-03	3.88E-02	0.00E+00	4.30E-02	-3.20E-02
POCP	kg NMVOC eq.	1.37E-03	8.18E-03	4.41E-03	1.40E-02	1.46E-03	6.62E-03	0.00E+00	1.23E-02	-7.87E-03
ADPm ¹	kg Sb eq.	7.47E-08	7.26E-08	2.37E-08	1.71E-07	2.01E-08	7.53E-08	0.00E+00	5.12E-06	-1.67E-07
ADPf ¹	MJ	7.51E+00	7.31E+00	5.19E+00	2.00E+01	4.13E+00	1.58E+01	0.00E+00	3.10E+01	-2.49E+01
WDP ¹	m ³ world eq. deprived	1.20E-02	1.12E-02	4.73E-03	2.80E-02	3.67E-03	1.34E-02	0.00E+00	1.03E+00	-1.70E-01
Caption	GWP-total = Global Warming Potential - total; GWP-fossil = Global Warming Potential - fossil fuels; GWP-biogenic = Global Warming Potential - biogenic; GWP-luluc = Global Warming Potential - land use and land use change; ODP = Ozone Depletion; AP = Acidification; EP-freshwater = Eutrophication - aquatic freshwater; EP-marine = Eutrophication - aquatic marine; EP-terrestrial = Eutrophication - terrestrial; POCP = Photochemical zone formation; ADPm = Abiotic Depletion Potential - minerals and metals; ADPf = Abiotic Depletion Potential - fossil fuels; WDP = water use									
Disclaimer	¹ The results of this environmental indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.									

Table 12 – Additional environmental impact indicators

ADDITIONAL ENVIRONMENTAL IMPACTS PER ton of Bundsikring										
Parameter	Unit	A1	A2	A3	A1-A3	C1	C2	C3**	C4	D
PM	[Disease incidence]	1.17E-08	1.67E-07	8.96E-08	2.68E-07	1.22E-08	4.49E-08	0.00E+00	2.00E-07	-4.80E-07
IRP ²	[kBq U235 eq.]	2.37E-03	2.39E-03	1.34E-02	1.82E-02	1.16E-03	2.95E-03	0.00E+00	1.59E-01	-2.81E-01
ETP-fw ¹	[CTUe]	5.34E+00	5.17E+00	2.87E+00	1.34E+01	2.96E+00	1.11E+01	0.00E+00	8.54E+00	-1.21E+01
HTP-c ¹	[CTUh]	1.09E-10	1.27E-10	7.30E-11	3.09E-10	6.01E-11	2.25E-10	0.00E+00	1.01E-09	-1.07E-09
HTP-nc ¹	[CTUh]	4.83E-09	4.76E-09	2.68E-09	1.23E-08	2.68E-09	9.90E-09	0.00E+00	1.14E-08	-9.82E-08
SQP ¹	-	3.11E+00	3.00E+00	1.72E+00	7.83E+00	1.73E+00	6.58E+00	0.00E+00	5.83E+01	-8.42E+00
Caption	PM = Particulate Matter emissions; IRP = Ionizing radiation - human health; ETP-fw = Eco toxicity - freshwater; HTP-c = Human toxicity - cancer effects; HTP-nc = Human toxicity - non cancer effects; SQP = Soil Quality									
Disclaimers	¹ The results of this environmental indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator. ² This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.									

Table 13 - Parameters describing resource use

RESOURCE USE PER ton of Bundsikring										
Parameter	Unit	A1	A2	A3	A1-A3	C1	C2	C3**	C4	D
PERE	[MJ]	5.42E-01	5.29E-01	4.21E-01	1.49E+00	3.01E-01	1.12E+00	0.00E+00	6.11E-01	-8.08E+00
PERM	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT	[MJ]	5.42E-01	5.29E-01	4.21E-01	1.49E+00	3.01E-01	1.12E+00	0.00E+00	6.11E-01	-8.08E+00
PENRE	[MJ]	7.54E+00	7.34E+00	5.21E+00	2.01E+01	4.15E+00	1.58E+01	0.00E+00	3.10E+01	-2.49E+01
PENRM	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PENRT	[MJ]	7.54E+00	7.34E+00	5.21E+00	2.01E+01	4.15E+00	1.58E+01	0.00E+00	3.10E+01	-2.49E+01
SM	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW	[m ³]	7.19E-04	6.92E-04	4.79E-04	1.89E-03	3.29E-04	1.23E-03	0.00E+00	2.41E-02	-7.39E-03
Caption	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non renewable secondary fuels; FW = Net use of fresh water									

Table 14 – End-of-life (waste categories and output flows)

WASTE CATEGORIES AND OUTPUT FLOWS PER ton of Bundsikring										
Parameter	Unit	A1	A2	A3	A1-A3	C1	C2	C3**	C4	D
HWD	[kg]	2.31E-11	3.71E-11	6.40E-11	1.24E-10	1.28E-11	5.85E-11	0.00E+00	0.00E+00	6.08E-10
NHWD	[kg]	1.14E-03	1.12E-03	1.05E-03	3.30E-03	6.32E-04	2.28E-03	0.00E+00	1.97E+02	-3.34E+01
RWD	[kg]	1.40E-05	1.42E-05	1.13E-04	1.41E-04	7.76E-06	2.04E-05	0.00E+00	0.00E+00	-1.71E-03
CRU	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	8.03E+02	0.00E+00	0.00E+00
MFR	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MER	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EEE	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EET	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Caption	HWD = Hazardous waste disposed; NHWD = Non hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy									

Product group 4: Støbemix

Table 15 - Core environmental impact indicators

ENVIRONMENTAL IMPACTS PER ton of Støbemix										
Indicator	Unit	A1	A2	A3	A1-A3	C1	C2	C3*	C4	D
GWP-total	kg CO ₂ eq.	5.80E-01	6.21E-01	1.40E+00	2.60E+00	3.08E-01	1.15E+00	2.73E-01	1.49E+00	-1.55E+00
GWP-fossil	kg CO ₂ eq.	5.83E-01	6.16E-01	1.39E+00	2.59E+00	3.04E-01	1.13E+00	2.63E-01	1.48E+00	-1.59E+00
GWP-biogenic	kg CO ₂ eq.	-7.87E-03	-6.14E-05	-1.15E-04	-8.05E-03	1.07E-03	3.59E-03	9.17E-03	7.79E-03	4.10E-02
GWP-luluc	kg CO ₂ eq.	5.28E-03	5.09E-03	3.70E-03	1.41E-02	2.81E-03	1.07E-02	6.35E-04	1.26E-03	-6.87E-03
GWP-GHG	kg CO ₂ eq.	5.49E-01	5.90E-01	1.34E+00	2.48E+00	2.86E-01	1.07E+00	2.40E-01	1.47E+00	-1.33E+00
ODP	kg CFC 11 eq.	1.64E-09	1.66E-09	3.37E-10	3.64E-09	3.95E-14	1.02E-13	4.77E-09	4.04E-07	-1.03E-11
AP	mol H ⁺ eq.	1.17E-03	6.04E-03	4.95E-03	1.22E-02	1.12E-03	7.14E-03	1.31E-03	1.13E-02	-8.20E-03
EP-freshwater	kg P eq.	3.11E-06	3.62E-06	2.38E-06	9.11E-06	1.11E-06	4.23E-06	2.33E-04	3.35E-04	-8.04E-06
EP-marine	kg N eq.	4.65E-04	2.93E-03	2.33E-03	5.72E-03	5.01E-04	3.50E-03	2.38E-04	3.95E-03	-2.89E-03
EP-terrestrial	mol N eq.	5.27E-03	3.23E-02	2.55E-02	6.30E-02	5.58E-03	3.88E-02	2.11E-03	4.30E-02	-3.20E-02
POCP	kg NMVOC eq.	1.40E-03	8.58E-03	6.74E-03	1.67E-02	1.46E-03	6.62E-03	7.14E-04	1.23E-02	-7.87E-03
ADPm ¹	kg Sb eq.	1.19E-07	1.15E-07	4.36E-08	2.77E-07	2.01E-08	7.53E-08	5.78E-07	5.12E-06	-1.67E-07
ADPf ¹	MJ	7.93E+00	7.74E+00	2.00E+01	3.57E+01	4.13E+00	1.58E+01	6.56E+00	3.10E+01	-2.49E+01
WDP ¹	m ³ world eq. deprived	1.83E-02	1.65E-02	1.59E-02	5.07E-02	3.67E-03	1.34E-02	1.95E-01	1.03E+00	-1.70E-01
Caption	GWP-total = Global Warming Potential - total; GWP-fossil = Global Warming Potential - fossil fuels; GWP-biogenic = Global Warming Potential - biogenic; GWP-luluc = Global Warming Potential - land use and land use change; ODP = Ozone Depletion; AP = Acidification; EP-freshwater = Eutrophication – aquatic freshwater; EP-marine = Eutrophication – aquatic marine; EP-terrestrial = Eutrophication – terrestrial; POCP = Photochemical zone formation; ADPm = Abiotic Depletion Potential – minerals and metals; ADPf = Abiotic Depletion Potential – fossil fuels; WDP = water use									
Disclaimer	¹ The results of this environmental indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.									

Table 16 – Additional environmental impact indicators

ADDITIONAL ENVIRONMENTAL IMPACTS PER ton of Støbemix										
Parameter	Unit	A1	A2	A3	A1-A3	C1	C2	C3*	C4	D
PM	[Disease incidence]	1.20E-08	1.75E-07	1.31E-07	3.17E-07	1.22E-08	4.49E-08	5.13E-09	2.00E-07	-4.80E-07
IRP ²	[kBq U235 eq.]	2.77E-03	2.83E-03	1.36E-01	1.41E-01	1.16E-03	2.95E-03	1.64E-01	1.59E-01	-2.81E-01
ETP-fw ¹	[CTUe]	5.59E+00	5.43E+00	5.06E+00	1.61E+01	2.96E+00	1.11E+01	7.96E-01	8.54E+00	-1.21E+01
HTP-c ¹	[CTUh]	1.16E-10	1.35E-10	1.54E-10	4.05E-10	6.01E-11	2.25E-10	2.79E-10	1.01E-09	-1.07E-09
HTP-nc ¹	[CTUh]	5.08E-09	5.01E-09	5.21E-09	1.53E-08	2.68E-09	9.90E-09	4.71E-09	1.14E-08	-9.82E-08
SQP ¹	-	3.26E+00	3.15E+00	3.53E+00	9.94E+00	1.73E+00	6.58E+00	9.39E-01	5.83E+01	-8.42E+00
Caption	PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Soil Quality									
Disclaimers	¹ The results of this environmental indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator. ² This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.									

Table 17 - Parameters describing resource use

RESOURCE USE PER ton of Støbemix										
Parameter	Unit	A1	A2	A3	A1-A3	C1	C2	C3*	C4	D
PERE	[MJ]	5.68E-01	5.55E-01	1.92E+00	3.05E+00	3.01E-01	1.12E+00	1.11E+00	6.11E-01	-8.08E+00
PERM	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT	[MJ]	5.68E-01	5.55E-01	1.92E+00	3.05E+00	3.01E-01	1.12E+00	1.11E+00	6.11E-01	-8.08E+00
PENRE	[MJ]	7.96E+00	7.77E+00	2.00E+01	3.57E+01	4.15E+00	1.58E+01	6.56E+00	3.10E+01	-2.49E+01
PENRM	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PENRT	[MJ]	7.96E+00	7.77E+00	2.00E+01	3.57E+01	4.15E+00	1.58E+01	6.56E+00	3.10E+01	-2.49E+01
SM	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW	[m ³]	8.85E-04	8.35E-04	2.21E-03	3.93E-03	3.29E-04	1.23E-03	4.55E-03	2.41E-02	-7.39E-03
Caption	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non renewable secondary fuels; FW = Net use of fresh water									

Table 18 – End-of-life (waste categories and output flows)

WASTE CATEGORIES AND OUTPUT FLOWS PER ton of Støbemix										
Parameter	Unit	A1	A2	A3	A1-A3	C1	C2	C3*	C4	D
HWD	[kg]	2.41E-11	3.89E-11	5.12E-10	5.75E-10	1.28E-11	5.85E-11	0.00E+00	0.00E+00	6.08E-10
NHWD	[kg]	1.19E-03	1.17E-03	5.75E-03	8.11E-03	6.32E-04	2.28E-03	0.00E+00	1.97E+02	-3.34E+01
RWD	[kg]	1.46E-05	1.48E-05	1.17E-03	1.20E-03	7.76E-06	2.04E-05	0.00E+00	0.00E+00	-1.71E-03
CRU	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MFR	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	8.03E+02	0.00E+00	0.00E+00
MER	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EEE	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EET	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Caption	HWD = Hazardous waste disposed; NHWD = Non hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy									

Product group 5: Kampesten

Table 19 - Core environmental impact indicators

ENVIRONMENTAL IMPACTS PER ton of Kampesten										
Indicator	Unit	A1	A2	A3	A1-A3	C1	C2	C3**	C4	D
GWP-total	kg CO ₂ eq.	5.66E-01	6.02E-01	1.01E-03	1.17E+00	3.08E-01	1.15E+00	0.00E+00	1.49E+00	-1.55E+00
GWP-fossil	kg CO ₂ eq.	5.68E-01	5.97E-01	1.01E-03	1.17E+00	3.04E-01	1.13E+00	0.00E+00	1.48E+00	-1.59E+00
GWP-biogenic	kg CO ₂ eq.	-7.45E-03	-2.44E-05	1.19E-06	-7.48E-03	1.07E-03	3.59E-03	0.00E+00	7.79E-03	4.10E-02
GWP-luluc	kg CO ₂ eq.	5.03E-03	4.84E-03	2.31E-07	9.86E-03	2.81E-03	1.07E-02	0.00E+00	1.26E-03	-6.87E-03
GWP-GHG	kg CO ₂ eq.	5.36E-01	5.72E-01	1.01E-03	1.11E+00	2.86E-01	1.07E+00	0.00E+00	1.47E+00	-1.33E+00
ODP	kg CFC 11 eq.	5.98E-09	5.92E-09	1.20E-10	1.20E-08	3.95E-14	1.02E-13	0.00E+00	4.04E-07	-1.03E-11
AP	mol H ⁺ eq.	1.23E-03	5.80E-03	1.52E-06	7.04E-03	1.12E-03	7.14E-03	0.00E+00	1.13E-02	-8.20E-03
EP-freshwater	kg P eq.	5.69E-06	6.17E-06	2.87E-07	1.22E-05	1.11E-06	4.23E-06	0.00E+00	3.35E-04	-8.04E-06
EP-marine	kg N eq.	4.75E-04	2.80E-03	3.33E-07	3.27E-03	5.01E-04	3.50E-03	0.00E+00	3.95E-03	-2.89E-03
EP-terrestrial	mol N eq.	5.37E-03	3.08E-02	3.26E-06	3.61E-02	5.58E-03	3.88E-02	0.00E+00	4.30E-02	-3.20E-02
POCP	kg NMVOC eq.	1.48E-03	8.26E-03	8.93E-07	9.74E-03	1.46E-03	6.62E-03	0.00E+00	1.23E-02	-7.87E-03
ADPm ¹	kg Sb eq.	3.32E-07	3.08E-07	2.02E-09	6.42E-07	2.01E-08	7.53E-08	0.00E+00	5.12E-06	-1.67E-07
ADPf ¹	MJ	8.00E+00	7.78E+00	5.07E-03	1.58E+01	4.13E+00	1.58E+01	0.00E+00	3.10E+01	-2.49E+01
WDP ¹	m ³ world eq. deprived	4.87E-02	4.03E-02	1.53E-04	8.92E-02	3.67E-03	1.34E-02	0.00E+00	1.03E+00	-1.70E-01
Caption	GWP-total = Global Warming Potential - total; GWP-fossil = Global Warming Potential - fossil fuels; GWP-biogenic = Global Warming Potential - biogenic; GWP-luluc = Global Warming Potential - land use and land use change; ODP = Ozone Depletion; AP = Acidification; EP-freshwater = Eutrophication – aquatic freshwater; EP-marine = Eutrophication – aquatic marine; EP-terrestrial = Eutrophication – terrestrial; POCP = Photochemical zone formation; ADPm = Abiotic Depletion Potential – minerals and metals; ADPf = Abiotic Depletion Potential – fossil fuels; WDP = water use									
Disclaimer	¹ The results of this environmental indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.									

Table 20 – Additional environmental impact indicators

ADDITIONAL ENVIRONMENTAL IMPACTS PER ton of Kampesten										
Parameter	Unit	A1	A2	A3	A1-A3	C1	C2	C3**	C4	D
PM	[Disease incidence]	1.22E-08	1.66E-07	1.37E-11	1.78E-07	1.22E-08	4.49E-08	0.00E+00	2.00E-07	-4.80E-07
IRP ²	[kBq U235 eq.]	4.25E-03	4.43E-03	3.12E-05	8.71E-03	1.16E-03	2.95E-03	0.00E+00	1.59E-01	-2.81E-01
ETP-fw ¹	[CTUe]	5.41E+00	5.24E+00	1.54E-02	1.07E+01	2.96E+00	1.11E+01	0.00E+00	8.54E+00	-1.21E+01
HTP-c ¹	[CTUh]	1.18E-10	1.36E-10	5.73E-13	2.55E-10	6.01E-11	2.25E-10	0.00E+00	1.01E-09	-1.07E-09
HTP-nc ¹	[CTUh]	4.99E-09	4.90E-09	4.72E-12	9.89E-09	2.68E-09	9.90E-09	0.00E+00	1.14E-08	-9.82E-08
SQP ¹	-	3.15E+00	3.04E+00	1.02E-03	6.19E+00	1.73E+00	6.58E+00	0.00E+00	5.83E+01	-8.42E+00
Caption	PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Soil Quality									
Disclaimers	¹ The results of this environmental indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator. ² This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.									

Table 21 - Parameters describing resource use

RESOURCE USE PER ton of Kampesten										
Parameter	Unit	A1	A2	A3	A1-A3	C1	C2	C3**	C4	D
PERE	[MJ]	5.50E-01	5.37E-01	2.01E-04	1.09E+00	3.01E-01	1.12E+00	0.00E+00	6.11E-01	-8.08E+00
PERM	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT	[MJ]	5.50E-01	5.37E-01	2.01E-04	1.09E+00	3.01E-01	1.12E+00	0.00E+00	6.11E-01	-8.08E+00
PENRE	[MJ]	8.03E+00	7.81E+00	5.08E-03	1.58E+01	4.15E+00	1.58E+01	0.00E+00	3.10E+01	-2.49E+01
PENRM	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PENRT	[MJ]	8.03E+00	7.81E+00	5.08E-03	1.58E+01	4.15E+00	1.58E+01	0.00E+00	3.10E+01	-2.49E+01
SM	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW	[m ³]	1.57E-03	1.37E-03	3.57E-06	2.94E-03	3.29E-04	1.23E-03	0.00E+00	2.41E-02	-7.39E-03
Caption	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non renewable secondary fuels; FW = Net use of fresh water									

Table 22 – End-of-life (waste categories and output flows)

WASTE CATEGORIES AND OUTPUT FLOWS PER ton of Kampesten										
Parameter	Unit	A1	A2	A3	A1-A3	C1	C2	C3**	C4	D
HWD	[kg]	2.29E-11	3.69E-11	0.00E+00	5.98E-11	1.28E-11	5.85E-11	0.00E+00	0.00E+00	6.08E-10
NHWD	[kg]	1.13E-03	1.11E-03	0.00E+00	2.24E-03	6.32E-04	2.28E-03	0.00E+00	1.97E+02	-3.34E+01
RWD	[kg]	1.39E-05	1.41E-05	0.00E+00	2.79E-05	7.76E-06	2.04E-05	0.00E+00	0.00E+00	-1.71E-03
CRU	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	8.03E+02	0.00E+00	0.00E+00
MFR	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MER	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EEE	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EET	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Caption	HWD = Hazardous waste disposed; NHWD = Non hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy									

Product group 6: Filtergrus

Table 23 - Core environmental impact indicators

ENVIRONMENTAL IMPACTS PER ton of Filtergrus										
Indicator	Unit	A1	A2	A3	A1-A3	C1	C2	C3**	C4	D
GWP-total	kg CO ₂ eq.	5.80E-01	6.18E-01	1.35E+00	2.55E+00	3.08E-01	1.15E+00	0.00E+00	1.49E+00	-1.55E+00
GWP-fossil	kg CO ₂ eq.	5.83E-01	6.13E-01	1.35E+00	2.54E+00	3.04E-01	1.13E+00	0.00E+00	1.48E+00	-1.59E+00
GWP-biogenic	kg CO ₂ eq.	-7.87E-03	-6.04E-05	-9.56E-05	-8.03E-03	1.07E-03	3.59E-03	0.00E+00	7.79E-03	4.10E-02
GWP-luluc	kg CO ₂ eq.	5.28E-03	5.06E-03	4.59E-03	1.49E-02	2.81E-03	1.07E-02	0.00E+00	1.26E-03	-6.87E-03
GWP-GHG	kg CO ₂ eq.	5.49E-01	5.87E-01	1.30E+00	2.43E+00	2.86E-01	1.07E+00	0.00E+00	1.47E+00	-1.33E+00
ODP	kg CFC 11 eq.	1.68E-09	1.70E-09	3.41E-10	3.73E-09	3.95E-14	1.02E-13	0.00E+00	4.04E-07	-1.03E-11
AP	mol H ⁺ eq.	1.18E-03	6.00E-03	5.90E-03	1.31E-02	1.12E-03	7.14E-03	0.00E+00	1.13E-02	-8.20E-03
EP-freshwater	kg P eq.	3.13E-06	3.63E-06	2.77E-06	9.54E-06	1.11E-06	4.23E-06	0.00E+00	3.35E-04	-8.04E-06
EP-marine	kg N eq.	4.65E-04	2.91E-03	2.81E-03	6.19E-03	5.01E-04	3.50E-03	0.00E+00	3.95E-03	-2.89E-03
EP-terrestrial	mol N eq.	5.27E-03	3.21E-02	3.08E-02	6.81E-02	5.58E-03	3.88E-02	0.00E+00	4.30E-02	-3.20E-02
POCP	kg NMVOC eq.	1.40E-03	8.53E-03	8.15E-03	1.81E-02	1.46E-03	6.62E-03	0.00E+00	1.23E-02	-7.87E-03
ADPm ¹	kg Sb eq.	1.21E-07	1.17E-07	4.83E-08	2.86E-07	2.01E-08	7.53E-08	0.00E+00	5.12E-06	-1.67E-07
ADPf ¹	MJ	7.94E+00	7.70E+00	1.90E+01	3.46E+01	4.13E+00	1.58E+01	0.00E+00	3.10E+01	-2.49E+01
WDP ¹	m ³ world eq. deprived	1.86E-02	1.66E-02	1.54E-02	5.07E-02	3.67E-03	1.34E-02	0.00E+00	1.03E+00	-1.70E-01
Caption	GWP-total = Global Warming Potential - total; GWP-fossil = Global Warming Potential - fossil fuels; GWP-biogenic = Global Warming Potential - biogenic; GWP-luluc = Global Warming Potential - land use and land use change; ODP = Ozone Depletion; AP = Acidification; EP-freshwater = Eutrophication - aquatic freshwater; EP-marine = Eutrophication - aquatic marine; EP-terrestrial = Eutrophication - terrestrial; POCP = Photochemical zone formation; ADPm = Abiotic Depletion Potential - minerals and metals; ADPf = Abiotic Depletion Potential - fossil fuels; WDP = water use									
Disclaimer	¹ The results of this environmental indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.									

Table 24 – Additional environmental impact indicators

ADDITIONAL ENVIRONMENTAL IMPACTS PER ton of Filtergrus										
Parameter	Unit	A1	A2	A3	A1-A3	C1	C2	C3**	C4	D
PM	[Disease incidence]	1.20E-08	1.74E-07	1.61E-07	3.46E-07	1.22E-08	4.49E-08	0.00E+00	2.00E-07	-4.80E-07
IRP ²	[kBq U235 eq.]	2.79E-03	2.84E-03	1.14E-01	1.20E-01	1.16E-03	2.95E-03	0.00E+00	1.59E-01	-2.81E-01
ETP-fw ¹	[CTUe]	5.59E+00	5.40E+00	5.82E+00	1.68E+01	2.96E+00	1.11E+01	0.00E+00	8.54E+00	-1.21E+01
HTP-c ¹	[CTUh]	1.16E-10	1.34E-10	1.68E-10	4.18E-10	6.01E-11	2.25E-10	0.00E+00	1.01E-09	-1.07E-09
HTP-nc ¹	[CTUh]	5.08E-09	4.98E-09	5.82E-09	1.59E-08	2.68E-09	9.90E-09	0.00E+00	1.14E-08	-9.82E-08
SQP ¹	-	3.26E+00	3.13E+00	3.87E+00	1.03E+01	1.73E+00	6.58E+00	0.00E+00	5.83E+01	-8.42E+00
Caption	PM = Particulate Matter emissions; IRP = Ionizing radiation - human health; ETP-fw = Eco toxicity - freshwater; HTP-c = Human toxicity - cancer effects; HTP-nc = Human toxicity - non cancer effects; SQP = Soil Quality									
Disclaimers	¹ The results of this environmental indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator. ² This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.									

Table 25 - Parameters describing resource use

RESOURCE USE PER ton of Filtergrus										
Parameter	Unit	A1	A2	A3	A1-A3	C1	C2	C3**	C4	D
PERE	[MJ]	5.69E-01	5.52E-01	1.77E+00	2.89E+00	3.01E-01	1.12E+00	0.00E+00	6.11E-01	-8.08E+00
PERM	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT	[MJ]	5.69E-01	5.52E-01	1.77E+00	2.89E+00	3.01E-01	1.12E+00	0.00E+00	6.11E-01	-8.08E+00
PENRE	[MJ]	7.97E+00	7.73E+00	1.90E+01	3.47E+01	4.15E+00	1.58E+01	0.00E+00	3.10E+01	-2.49E+01
PENRM	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PENRT	[MJ]	7.97E+00	7.73E+00	1.90E+01	3.47E+01	4.15E+00	1.58E+01	0.00E+00	3.10E+01	-2.49E+01
SM	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW	[m³]	8.93E-04	8.36E-04	2.03E-03	3.76E-03	3.29E-04	1.23E-03	0.00E+00	2.41E-02	-7.39E-03
Caption	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non renewable secondary fuels; FW = Net use of fresh water									

Table 26 – End-of-life (waste categories and output flows)

WASTE CATEGORIES AND OUTPUT FLOWS PER ton of Filtergrus										
Parameter	Unit	A1	A2	A3	A1-A3	C1	C2	C3**	C4	D
HWD	[kg]	2.41E-11	3.86E-11	4.40E-10	5.03E-10	1.28E-11	5.85E-11	0.00E+00	0.00E+00	6.08E-10
NHWD	[kg]	1.19E-03	1.17E-03	5.16E-03	7.52E-03	6.32E-04	2.28E-03	0.00E+00	1.97E+02	-3.34E+01
RWD	[kg]	1.46E-05	1.47E-05	9.85E-04	1.01E-03	7.76E-06	2.04E-05	0.00E+00	0.00E+00	-1.71E-03
CRU	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	8.03E+02	0.00E+00	0.00E+00
MFR	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MER	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EEE	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EET	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Caption	HWD = Hazardous waste disposed; NHWD = Non hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy									

Product group 7: Ler

Table 27 - Core environmental impact indicators

ENVIRONMENTAL IMPACTS PER ton of Ler										
Indicator	Unit	A1	A2	A3	A1-A3	C1	C2	C3**	C4	D
GWP-total	kg CO ₂ eq.	5.55E-01	1.01E-03	1.01E-03	5.57E-01	3.08E-01	1.15E+00	0.00E+00	1.49E+00	-1.55E+00
GWP-fossil	kg CO ₂ eq.	5.57E-01	1.01E-03	1.01E-03	5.59E-01	3.04E-01	1.13E+00	0.00E+00	1.48E+00	-1.59E+00
GWP-biogenic	kg CO ₂ eq.	-7.48E-03	2.27E-06	1.19E-06	-7.47E-03	1.07E-03	3.59E-03	0.00E+00	7.79E-03	4.10E-02
GWP-luluc	kg CO ₂ eq.	5.02E-03	2.56E-06	2.31E-07	5.02E-03	2.81E-03	1.07E-02	0.00E+00	1.26E-03	-6.87E-03
GWP-GHG	kg CO ₂ eq.	5.25E-01	9.82E-04	1.01E-03	5.27E-01	2.86E-01	1.07E+00	0.00E+00	1.47E+00	-1.33E+00
ODP	kg CFC 11 eq.	2.57E-09	6.33E-11	1.20E-10	2.75E-09	3.95E-14	1.02E-13	0.00E+00	4.04E-07	-1.03E-11
AP	mol H ⁺ eq.	1.17E-03	4.93E-06	1.52E-06	1.18E-03	1.12E-03	7.14E-03	0.00E+00	1.13E-02	-8.20E-03
EP-freshwater	kg P eq.	3.58E-06	1.80E-07	2.87E-07	4.05E-06	1.11E-06	4.23E-06	0.00E+00	3.35E-04	-8.04E-06
EP-marine	kg N eq.	4.63E-04	1.35E-06	3.33E-07	4.65E-04	5.01E-04	3.50E-03	0.00E+00	3.95E-03	-2.89E-03
EP-terrestrial	mol N eq.	5.24E-03	1.46E-05	3.26E-06	5.26E-03	5.58E-03	3.88E-02	0.00E+00	4.30E-02	-3.20E-02
POCP	kg NMVOC eq.	1.40E-03	4.44E-06	8.93E-07	1.41E-03	1.46E-03	6.62E-03	0.00E+00	1.23E-02	-7.87E-03
ADPm ¹	kg Sb eq.	1.63E-07	5.75E-09	2.02E-09	1.70E-07	2.01E-08	7.53E-08	0.00E+00	5.12E-06	-1.67E-07
ADPf ¹	MJ	7.65E+00	2.76E-02	5.07E-03	7.68E+00	4.13E+00	1.58E+01	0.00E+00	3.10E+01	-2.49E+01
WDP ¹	m ³ world eq. deprived	2.44E-02	5.24E-04	1.53E-04	2.51E-02	3.67E-03	1.34E-02	0.00E+00	1.03E+00	-1.70E-01
Caption	GWP-total = Global Warming Potential - total; GWP-fossil = Global Warming Potential - fossil fuels; GWP-biogenic = Global Warming Potential - biogenic; GWP-luluc = Global Warming Potential - land use and land use change; ODP = Ozone Depletion; AP = Acidification; EP-freshwater = Eutrophication - aquatic freshwater; EP-marine = Eutrophication - aquatic marine; EP-terrestrial = Eutrophication - terrestrial; POCP = Photochemical zone formation; ADPm = Abiotic Depletion Potential - minerals and metals; ADPf = Abiotic Depletion Potential - fossil fuels; WDP = water use									
Disclaimer	¹ The results of this environmental indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.									

Table 28 – Additional environmental impact indicators

ADDITIONAL ENVIRONMENTAL IMPACTS PER ton of Ler										
Parameter	Unit	A1	A2	A3	A1-A3	C1	C2	C3**	C4	D
PM	[Disease incidence]	1.19E-08	3.96E-11	1.37E-11	1.19E-08	1.22E-08	4.49E-08	0.00E+00	2.00E-07	-4.80E-07
IRP ²	[kBq U235 eq.]	3.00E-03	2.68E-05	3.12E-05	3.06E-03	1.16E-03	2.95E-03	0.00E+00	1.59E-01	-2.81E-01
ETP-fw ¹	[CTUe]	5.34E+00	5.18E-03	1.54E-02	5.36E+00	2.96E+00	1.11E+01	0.00E+00	8.54E+00	-1.21E+01
HTP-c ¹	[CTUh]	1.12E-10	8.44E-13	5.73E-13	1.13E-10	6.01E-11	2.25E-10	0.00E+00	1.01E-09	-1.07E-09
HTP-nc ¹	[CTUh]	4.87E-09	7.50E-12	4.72E-12	4.88E-09	2.68E-09	9.90E-09	0.00E+00	1.14E-08	-9.82E-08
SQP ¹	-	3.11E+00	2.73E-03	1.02E-03	3.12E+00	1.73E+00	6.58E+00	0.00E+00	5.83E+01	-8.42E+00
Caption	PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Soil Quality									
Disclaimers	¹ The results of this environmental indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator. ² This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.									

Table 29 - Parameters describing resource use

RESOURCE USE PER ton of Ler										
Parameter	Unit	A1	A2	A3	A1-A3	C1	C2	C3**	C4	D
PERE	[MJ]	5.43E-01	5.76E-04	2.01E-04	5.44E-01	3.01E-01	1.12E+00	0.00E+00	6.11E-01	-8.08E+00
PERM	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT	[MJ]	5.43E-01	5.76E-04	2.01E-04	5.44E-01	3.01E-01	1.12E+00	0.00E+00	6.11E-01	-8.08E+00
PENRE	[MJ]	7.68E+00	2.76E-02	5.08E-03	7.71E+00	4.15E+00	1.58E+01	0.00E+00	3.10E+01	-2.49E+01
PENRM	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PENRT	[MJ]	7.68E+00	2.76E-02	5.08E-03	7.71E+00	4.15E+00	1.58E+01	0.00E+00	3.10E+01	-2.49E+01
SM	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW	[m ³]	1.00E-03	1.24E-05	3.57E-06	1.02E-03	3.29E-04	1.23E-03	0.00E+00	2.41E-02	-7.39E-03
Caption	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non renewable secondary fuels; FW = Net use of fresh water									

Table 30 – End-of-life (waste categories and output flows)

WASTE CATEGORIES AND OUTPUT FLOWS PER ton of Ler										
Parameter	Unit	A1	A2	A3	A1-A3	C1	C2	C3**	C4	D
HWD	[kg]	2.29E-11	1.22E-14	0.00E+00	2.30E-11	1.28E-11	5.85E-11	0.00E+00	0.00E+00	6.08E-10
NHWD	[kg]	1.13E-03	4.76E-07	0.00E+00	1.13E-03	6.32E-04	2.28E-03	0.00E+00	1.97E+02	-3.34E+01
RWD	[kg]	1.39E-05	4.27E-09	0.00E+00	1.39E-05	7.76E-06	2.04E-05	0.00E+00	0.00E+00	-1.71E-03
CRU	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	8.03E+02	0.00E+00	0.00E+00
MFR	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MER	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EEE	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EET	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Caption	HWD = Hazardous waste disposed; NHWD = Non hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy									

Product group 8: Stenmel 0-4 mm, Skærver 4-11 mm, and Skærver 11-16 mm

Table 31 - Core environmental impact indicators

ENVIRONMENTAL IMPACTS PER ton of Stenmel 0-4 mm, Skærver 4-11 mm, and Skærver 11-16 mm										
Indicator	Unit	A1	A2	A3	A1-A3	C1	C2	C3*	C4	D
GWP-total	kg CO ₂ eq.	6.04E-01	6.48E-01	3.40E+00	4.65E+00	3.08E-01	1.15E+00	2.73E-01	1.49E+00	-1.55E+00
GWP-fossil	kg CO ₂ eq.	6.07E-01	6.42E-01	3.38E+00	4.63E+00	3.04E-01	1.13E+00	2.63E-01	1.48E+00	-1.59E+00
GWP-biogenic	kg CO ₂ eq.	-8.15E-03	-5.61E-05	-1.67E-04	-8.38E-03	1.07E-03	3.59E-03	9.17E-03	7.79E-03	4.10E-02
GWP-luluc	kg CO ₂ eq.	5.47E-03	5.29E-03	1.56E-02	2.64E-02	2.81E-03	1.07E-02	6.35E-04	1.26E-03	-6.87E-03
GWP-GHG	kg CO ₂ eq.	5.72E-01	6.15E-01	3.25E+00	4.44E+00	2.86E-01	1.07E+00	2.40E-01	1.47E+00	-1.33E+00
ODP	kg CFC 11 eq.	2.58E-09	2.53E-09	4.90E-10	5.61E-09	3.95E-14	1.02E-13	4.77E-09	4.04E-07	-1.03E-11
AP	mol H ⁺ eq.	1.21E-03	6.29E-03	1.94E-02	2.69E-02	1.12E-03	7.14E-03	1.31E-03	1.13E-02	-8.20E-03
EP-freshwater	kg P eq.	3.77E-06	4.20E-06	8.38E-06	1.64E-05	1.11E-06	4.23E-06	2.33E-04	3.35E-04	-8.04E-06
EP-marine	kg N eq.	4.72E-04	3.05E-03	9.31E-03	1.28E-02	5.01E-04	3.50E-03	2.38E-04	3.95E-03	-2.89E-03
EP-terrestrial	mol N eq.	5.35E-03	3.35E-02	1.02E-01	1.41E-01	5.58E-03	3.88E-02	2.11E-03	4.30E-02	-3.20E-02
POCP	kg NMVOC eq.	1.43E-03	8.93E-03	2.71E-02	3.75E-02	1.46E-03	6.62E-03	7.14E-04	1.23E-02	-7.87E-03
ADPm ¹	kg Sb eq.	1.67E-07	1.55E-07	1.41E-07	4.62E-07	2.01E-08	7.53E-08	5.78E-07	5.12E-06	-1.67E-07
ADPf ¹	MJ	8.32E+00	8.12E+00	4.62E+01	6.26E+01	4.13E+00	1.58E+01	6.56E+00	3.10E+01	-2.49E+01
WDP ¹	m ³ world eq. deprived	2.52E-02	2.16E-02	3.86E-02	8.54E-02	3.67E-03	1.34E-02	1.95E-01	1.03E+00	-1.70E-01
Caption	GWP-total = Global Warming Potential - total; GWP-fossil = Global Warming Potential - fossil fuels; GWP-biogenic = Global Warming Potential - biogenic; GWP-luluc = Global Warming Potential - land use and land use change; ODP = Ozone Depletion; AP = Acidification; EP-freshwater = Eutrophication - aquatic freshwater; EP-marine = Eutrophication - aquatic marine; EP-terrestrial = Eutrophication - terrestrial; POCP = Photochemical zone formation; ADPm = Abiotic Depletion Potential - minerals and metals; ADPf = Abiotic Depletion Potential - fossil fuels; WDP = water use									
Disclaimer	¹ The results of this environmental indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.									

Table 32 – Additional environmental impact indicators

ADDITIONAL ENVIRONMENTAL IMPACTS PER ton of Stenmel 0-4 mm, Skærver 4-11 mm, and Skærver 11-16 mm										
Parameter	Unit	A1	A2	A3	A1-A3	C1	C2	C3*	C4	D
PM	[Disease incidence]	1.22E-08	1.82E-07	5.43E-07	7.37E-07	1.22E-08	4.49E-08	5.13E-09	2.00E-07	-4.80E-07
IRP ²	[kBq U235 eq.]	3.20E-03	3.27E-03	2.19E-01	2.26E-01	1.16E-03	2.95E-03	1.64E-01	1.59E-01	-2.81E-01
ETP-fw ¹	[CTUe]	5.82E+00	5.66E+00	1.84E+01	2.98E+01	2.96E+00	1.11E+01	7.96E-01	8.54E+00	-1.21E+01
HTP-c ¹	[CTUh]	1.22E-10	1.41E-10	4.96E-10	7.59E-10	6.01E-11	2.25E-10	2.79E-10	1.01E-09	-1.07E-09
HTP-nc ¹	[CTUh]	5.30E-09	5.23E-09	1.78E-08	2.83E-08	2.68E-09	9.90E-09	4.71E-09	1.14E-08	-9.82E-08
SQP ¹	-	3.39E+00	3.28E+00	1.16E+01	1.83E+01	1.73E+00	6.58E+00	9.39E-01	5.83E+01	-8.42E+00
Caption	PM = Particulate Matter emissions; IRP = Ionizing radiation - human health; ETP-fw = Eco toxicity - freshwater; HTP-c = Human toxicity - cancer effects; HTP-nc = Human toxicity - non cancer effects; SQP = Soil Quality									
Disclaimers	¹ The results of this environmental indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator. ² This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.									

Table 33 - Parameters describing resource use

RESOURCE USE PER ton of Stenmel 0-4 mm, Skærver 4-11 mm, and Skærver 11-16 mm										
Parameter	Unit	A1	A2	A3	A1-A3	C1	C2	C3*	C4	D
PERE	[MJ]	5.91E-01	5.79E-01	4.11E+00	5.28E+00	3.01E-01	1.12E+00	1.11E+00	6.11E-01	-8.08E+00
PERM	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT	[MJ]	5.91E-01	5.79E-01	4.11E+00	5.28E+00	3.01E-01	1.12E+00	1.11E+00	6.11E-01	-8.08E+00
PENRE	[MJ]	8.35E+00	8.15E+00	4.63E+01	6.28E+01	4.15E+00	1.58E+01	6.56E+00	3.10E+01	-2.49E+01
PENRM	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PENRT	[MJ]	8.35E+00	8.15E+00	4.63E+01	6.28E+01	4.15E+00	1.58E+01	6.56E+00	3.10E+01	-2.49E+01
SM	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW	[m ³]	1.06E-03	9.73E-04	4.68E-03	6.72E-03	3.29E-04	1.23E-03	4.55E-03	2.41E-02	-7.39E-03
Caption	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non renewable secondary fuels; FW = Net use of fresh water									

Table 34 – End-of-life (waste categories and output flows)

WASTE CATEGORIES AND OUTPUT FLOWS PER ton of Stenmel 0-4 mm, Skærver 4-11 mm, and Skærver 11-16 mm										
Parameter	Unit	A1	A2	A3	A1-A3	C1	C2	C3*	C4	D
HWD	[kg]	2.50E-11	4.04E-11	8.86E-10	9.52E-10	1.28E-11	5.85E-11	0.00E+00	0.00E+00	6.08E-10
NHWD	[kg]	1.23E-03	1.22E-03	1.14E-02	1.38E-02	6.32E-04	2.28E-03	0.00E+00	1.97E+02	-3.34E+01
RWD	[kg]	1.51E-05	1.54E-05	1.88E-03	1.91E-03	7.76E-06	2.04E-05	0.00E+00	0.00E+00	-1.71E-03
CRU	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MFR	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	8.03E+02	0.00E+00	0.00E+00
MER	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EEE	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EET	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Caption	HWD = Hazardous waste disposed; NHWD = Non hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy									

Product group 9: Nøddesten, Ærtesten, and Perlesten

Table 35 - Core environmental impact indicators

ENVIRONMENTAL IMPACTS PER ton of Nøddesten, Ærtesten, and Perlesten										
Indicator	Unit	A1	A2	A3	A1-A3	C1	C2	C3*	C4	D
GWP-total	kg CO ₂ eq.	6.04E-01	6.48E-01	2.30E+00	3.55E+00	3.08E-01	1.15E+00	2.73E-01	1.49E+00	-1.55E+00
GWP-fossil	kg CO ₂ eq.	6.06E-01	6.42E-01	2.30E+00	3.54E+00	3.04E-01	1.13E+00	2.63E-01	1.48E+00	-1.59E+00
GWP-biogenic	kg CO ₂ eq.	-8.16E-03	-5.72E-05	-1.83E-04	-8.40E-03	1.07E-03	3.59E-03	9.17E-03	7.79E-03	4.10E-02
GWP-luluc	kg CO ₂ eq.	5.47E-03	5.29E-03	6.58E-03	1.73E-02	2.81E-03	1.07E-02	6.35E-04	1.26E-03	-6.87E-03
GWP-GHG	kg CO ₂ eq.	5.71E-01	6.15E-01	2.21E+00	3.40E+00	2.86E-01	1.07E+00	2.40E-01	1.47E+00	-1.33E+00
ODP	kg CFC 11 eq.	2.36E-09	2.38E-09	4.31E-10	5.17E-09	3.95E-14	1.02E-13	4.77E-09	4.04E-07	-1.03E-11
AP	mol H ⁺ eq.	1.20E-03	6.29E-03	8.68E-03	1.62E-02	1.12E-03	7.14E-03	1.31E-03	1.13E-02	-8.20E-03
EP-freshwater	kg P eq.	3.64E-06	4.29E-06	3.94E-06	1.19E-05	1.11E-06	4.23E-06	2.33E-04	3.35E-04	-8.04E-06
EP-marine	kg N eq.	4.71E-04	3.05E-03	4.10E-03	7.62E-03	5.01E-04	3.50E-03	2.38E-04	3.95E-03	-2.89E-03
EP-terrestrial	mol N eq.	5.35E-03	3.35E-02	4.50E-02	8.38E-02	5.58E-03	3.88E-02	2.11E-03	4.30E-02	-3.20E-02
POCP	kg NMVOC eq.	1.43E-03	8.93E-03	1.19E-02	2.22E-02	1.46E-03	6.62E-03	7.14E-04	1.23E-02	-7.87E-03
ADPm ¹	kg Sb eq.	1.55E-07	1.52E-07	7.24E-08	3.80E-07	2.01E-08	7.53E-08	5.78E-07	5.12E-06	-1.67E-07
ADPf ¹	MJ	8.29E+00	8.12E+00	3.27E+01	4.91E+01	4.13E+00	1.58E+01	6.56E+00	3.10E+01	-2.49E+01
WDP ¹	m ³ world eq. deprived	2.35E-02	2.10E-02	2.60E-02	7.05E-02	3.67E-03	1.34E-02	1.95E-01	1.03E+00	-1.70E-01
Caption	GWP-total = Global Warming Potential - total; GWP-fossil = Global Warming Potential - fossil fuels; GWP-biogenic = Global Warming Potential - biogenic; GWP-luluc = Global Warming Potential - land use and land use change; ODP = Ozone Depletion; AP = Acidification; EP-freshwater = Eutrophication – aquatic freshwater; EP-marine = Eutrophication – aquatic marine; EP-terrestrial = Eutrophication – terrestrial; POCP = Photochemical zone formation; ADPm = Abiotic Depletion Potential – minerals and metals; ADPf = Abiotic Depletion Potential – fossil fuels; WDP = water use									
Disclaimer	¹ The results of this environmental indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.									

Table 36 – Additional environmental impact indicators

ADDITIONAL ENVIRONMENTAL IMPACTS PER ton of Nøddesten, Ærtesten, and Perlesten										
Parameter	Unit	A1	A2	A3	A1-A3	C1	C2	C3*	C4	D
PM	[Disease incidence]	1.21E-08	1.82E-07	2.32E-07	4.25E-07	1.22E-08	4.49E-08	5.13E-09	2.00E-07	-4.80E-07
IRP ²	[kBq U235 eq.]	3.11E-03	3.21E-03	2.15E-01	2.22E-01	1.16E-03	2.95E-03	1.64E-01	1.59E-01	-2.81E-01
ETP-fw ¹	[CTUe]	5.81E+00	5.65E+00	8.76E+00	2.02E+01	2.96E+00	1.11E+01	7.96E-01	8.54E+00	-1.21E+01
HTP-c ¹	[CTUh]	1.21E-10	1.42E-10	2.62E-10	5.25E-10	6.01E-11	2.25E-10	2.79E-10	1.01E-09	-1.07E-09
HTP-nc ¹	[CTUh]	5.29E-09	5.23E-09	8.96E-09	1.95E-08	2.68E-09	9.90E-09	4.71E-09	1.14E-08	-9.82E-08
SQP ¹	-	3.39E+00	3.28E+00	6.03E+00	1.27E+01	1.73E+00	6.58E+00	9.39E-01	5.83E+01	-8.42E+00
Caption	PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Soil Quality									
Disclaimers	¹ The results of this environmental indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator. ² This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.									

Table 37 - Parameters describing resource use

RESOURCE USE PER ton of Nøddesten, Ærtesten, and Perlesten										
Parameter	Unit	A1	A2	A3	A1-A3	C1	C2	C3*	C4	D
PERE	[MJ]	5.91E-01	5.78E-01	3.13E+00	4.30E+00	3.01E-01	1.12E+00	1.11E+00	6.11E-01	-8.08E+00
PERM	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT	[MJ]	5.91E-01	5.78E-01	3.13E+00	4.30E+00	3.01E-01	1.12E+00	1.11E+00	6.11E-01	-8.08E+00
PENRE	[MJ]	8.32E+00	8.15E+00	3.28E+01	4.92E+01	4.15E+00	1.58E+01	6.56E+00	3.10E+01	-2.49E+01
PENRM	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PENRT	[MJ]	8.32E+00	8.15E+00	3.28E+01	4.92E+01	4.15E+00	1.58E+01	6.56E+00	3.10E+01	-2.49E+01
SM	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW	[m ³]	1.02E-03	9.58E-04	3.59E-03	5.57E-03	3.29E-04	1.23E-03	4.55E-03	2.41E-02	-7.39E-03
Caption	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non renewable secondary fuels; FW = Net use of fresh water									

Table 38 – End-of-life (waste categories and output flows)

WASTE CATEGORIES AND OUTPUT FLOWS PER ton of Nøddesten, Ærtesten, and Perlesten										
Parameter	Unit	A1	A2	A3	A1-A3	C1	C2	C3*	C4	D
HWD	[kg]	2.50E-11	4.04E-11	8.17E-10	8.82E-10	1.28E-11	5.85E-11	0.00E+00	0.00E+00	6.08E-10
NHWD	[kg]	1.23E-03	1.22E-03	9.28E-03	1.17E-02	6.32E-04	2.28E-03	0.00E+00	1.97E+02	-3.34E+01
RWD	[kg]	1.51E-05	1.54E-05	1.86E-03	1.89E-03	7.76E-06	2.04E-05	0.00E+00	0.00E+00	-1.71E-03
CRU	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MFR	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	8.03E+02	0.00E+00	0.00E+00
MER	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EEE	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EET	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Caption	HWD = Hazardous waste disposed; NHWD = Non hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy									

Additional information

LCA interpretation

The overall results presented in the LCA results showed that the life cycle stage Production (A1-A3), has the largest impact in the core environmental impact indicators for product group 8 and 9. This is mainly due to the diesel consumption processes as well as the electricity consumption for the product groups. Product group 8, which is handled by additional machinery, has the largest environmental impact before the final products are produced.

The environmental impact categories are significantly influenced by the impact of the C1-C4 modules. This is because the landfill process used in C4 has a large impact on the End-of-Life stages. The product groups 1, 4, 8, and 9 have a greater environmental impact compared to the other product groups, as they are used for concrete/asphalt and therefore have an impact in module C3 for crushing concrete/asphalt. Other than this, the products have the same environmental impact in the C and D modules, as they undergo the same End-of-Life treatment.

Technical information on scenarios

End of life (C1-C4)

Scenario information	Value		Unit
	Scenario 1	Scenario 2	
Collected separately	1000	1000	kg
Collected with mixed waste	0	0	kg
For reuse	0	803	kg
For recycling	803	0	kg
For energy recovery	0	0	kg
For final disposal (landfill)	197	197	kg
Assumptions for scenario development			As appropriate

Re-use, recovery and recycling potential (D)

Scenario information/Materiel	Value	Unit
Displaced material	803	kg
Energy recovery from waste incineration	0	MJ

Indoor air

The EPD does not give information on release of dangerous substances to indoor air because the horizontal standards on the relevant measurements are not available. Read more in EN15804+A1 chapter 7.4.1.

Soil and water

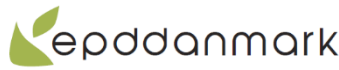
The EPD does not give information on release of dangerous substances to soil and water because the horizontal standards on the relevant measurements are not available. Read more in EN15804+A1 chapter 7.4.2.

Company background

Nymølle Stenindustrier continuously takes new initiatives to protect nature and the environment around the company's gravel pits.

In Haldum gravel pit, Nymølle Stenindustrier has installed a new sorting plant to replace an obsolete less energy effective one. This has resulted in lower energy and water consumption and also less noise, to the benefit of the environment and the neighbors closest to the gravel pit. The ambition is a greener and more environmentally friendly raw material production.

References

Publisher	 www.epddanmark.dk <small>Template version 2023.1</small>
Programme operator	Danish Technological Institute Buildings & Environment Gregersensvej DK-2630 Taastrup www.teknologisk.dk
LCA-practitioner	Marie Laursen Bjørneboe Emil Øberg Thomsen Sweco Danmark, Ørestad Boulevard 41, 2300 København S Denmark
LCA software / background data	LCA for Experts from Sphera (version 10.7). Generic data and background data is primarily based on data from the database Managed LCA Content (MLC) from Sphera (version 2023.2) and Ecoinvent database version 3.8 (Ecoinvent. 2021). EN 15804 reference package 3.1
3rd party verifier	<i>Guangli Du</i> <i>Department of the Built Environment</i> <i>Aalborg University, Denmark</i>

General programme instructions

General Programme Instructions, version 2.0, spring 2020
www.epddanmark.dk

EN 15804

DS/EN 15804 + A2:2019 - "Sustainability of construction works – Environmental product declarations – Core rules for the product category of construction products"

[Productspezifisk cPCR]

EPD-International - PCR 2019:14 PCR 2019:14 Construction products (EN 15804:A2) (1.3.1)

EN 15942

DS/EN 15942:2011 – " Sustainability of construction works – Environmental product declarations – Communication format business-to-business"

ISO 14025

DS/EN ISO 14025:2010 – “ Environmental labels and declarations – Type III environmental declarations – Principles and procedures”

ISO 14040

DS/EN ISO 14040:2008 – “ Environmental management – Life cycle assessment – Principles and framework”

ISO 14044

DS/EN ISO 14044:2008 – “ Environmental management – Life cycle assessment – Requirements and guidelines”