



Owner: No.:

EPD tool: Tool version: Issued: Valid to: Sunde EPD Tool (Tool ID: T24003) Version 1 1/15/2024 1/15/2029

## 3<sup>rd</sup> PARTY **VERIFIED**



VERIFIED ENVIRONMENTAL PRODUCT DECLARATION | ISO 14025 & EN 15804





#### **Owner of declaration** Sunde AS (NO)

Borgundfjordveien 118, N-6017 Ålesund NO 916 416 784 MVA

#### Program

EPD Danmark www.epddanmark.dk

Product EPD

- Project EPD
- Industri EPD

## Declared product:

Sundolitt Drensplate

Number of declared datasets/product variations: [1] The EPD covers a specific product and is a specific EPD.

#### **Production site**

Oslo, Norway: Lurudveien 3, N-2020 Skedsmokorset.

No use of green energy certificates. Residual mix is used.

#### Product(s) use

Extruded polystyrene (XPS) insulation is commonly used for thermal insulation of buildings, and constructions. XPS is for example used as protection against frost blistering and frost penetration. The product also provides good insulating properties, low moisture absorption, long service life and high compressive strength.

#### **Declared unit**

 $1\ m^2$  of insulation material with thickness corresponding to R-value =  $1m^2K/W$  within an expected service life for insulation materials.

#### Year of energy data (A3) 2022

#### Year of production site data (A3) 2024

Declaration developed using [Sunde EPD Tool, Tool ID: T24003, Version 1, Developed by COWI A/S] Data collection, processing and registration done by: Frank Wilhelmsen Reviewed by: Lars Valentin

🛛 internal

Reviewer (internal control):

[Lars Valentin]

external





### Issued:

11/15/2024

## Valid to:

11/15/2029

## Basis of calculation

This EPD is developed in accordance with the European standard EN 15804+A2.

#### Comparability

EPDs of construction products may not be comparable if they do not comply with the requirements in EN 15804. EPD data may not be comparable if the datasets used are not developed in accordance with EN 15804 and if the background systems are not based on the same database.

#### Validity

This EPD has been verified in accordance with ISO 14025 and is valid for 5 years from the date of issue.

#### Use

The intended use of an EPD is to communicate scientifically based environmental information for construction products, for the purpose of assessing the environmental performance of buildings.

#### EPD type

□Cradle-to-gate with modules C1-C4 and D ⊠Cradle-to-gate with options, modules C1-C4 and D □Cradle-to-grave and module D □Cradle-to-gate □Cradle-to-gate with options

CEN standard EN 15804 serves as the core PCR

Independent verification of the tool on which declaration and data is based, according to EN ISO 14025:2010

⊠ external

internal

nal

Third party verifier:

To A BL

David Althoff Palm

orenter

Martha Katrine Sørensen EPD Danmark







Life	Life cycle stages and modules (MND = module not declared)															
F	Produc	t	Con p	struction rocess	Use						End of life				Beyond the system boundary	
Raw material supply	Transport	Manufacturing	Transport	Installation process	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De- construction demolition	Transport	Waste processing	Disposal	Re-use, recovery and recycling potential
A1	A2	A3	A4	A5	B1	B1 B2 B3 B4 B5 B6 B7 C1 C2 C3 C4						D				
X	X	X	X	Х	MND	MND	MND	MND	MND	MND	MND	X	X	X	х	X

	Tykkelse mm								
	33	50	100	150					
Sundolitt Drensplate	1,00	1,45	2,78	4,11					





# Product information

#### **Product description**

The main product components are shown in the tables below.

Material	Weight-% of declared product
XPS polystyrene beads, from recycled PS	0 %
XPS polystyrene beads, from primary	90 %
Geotextile	10 %
PP plastic	0 %
Fiber cement boards	0 %
Total weight of product	100 %

#### **Product packaging**

The composition of the sales- and transport packaging of the product is shown in the table below.

Material	Weight-% of packaging
Cardboard	0 %
LDPE foil	78 %
Wooden pallet	4 %
Plastic pallet	0 %
EPS bars	18 %
Tape (PE)	0 %
Label	0 %
Sheets PE	0 %
Sum	100 %

#### Representativity

This declaration, including data collection and the modelled foreground system including results, represents the production of Sundolitt Drensplate on the production site located in Norway. Product specific data are based on average values collected in the period 2024. Background data are based on GaBi Professional 2023 and Ecoinvent 3.9 and are less than 5 years old. Generally, the used background datasets are of high quality, and the majority of the datasets are only a couple of years old.

#### **Hazardous substances**

Sundolitt Drensplate do not contain substances listed in the "Candidate List of Substances of Very High Concern for authorization"

(http://echa.europa.eu/candidate-list-table).

Absence of these substances is declared by Sunde AS (NO). The products do not contain any fire retardants.

**Essential characteristics (CE)** 

XPS is commonly used for thermal insulation of buildings and constructions. XPS is for example used as protection against frost blistering and frost penetration. XPS is a polymer foam and consists mostly of air, and therefore the product provides good insulating properties at a low weight. The product also provides low moisture absorption, long service life and high compressive strength. XPS is produced by extruding polystyrene granulate, mixed with additives and foaming agents (CO2 and ethanol) to produce the foam mass. The specift density of this product can be found in the section "Declared unit".

Geotextile is used for drainage boards that combine wall drainage and insulating properties. Drainage boards are installed with the geotextile facing the ground/earth. The geotextile consists of needled felted polypropylene, with a relative density of approx. 0.9 g / cm<sup>3</sup>.

The declared products are covered by harmonized technical specification NS-EN13164.

This LCA is based on Sundolitt Drensplate with thickness of 33 mm and R-value 1. A conversion factor for standard thicknesses can be found under System boundaries.

Further technical information can be obtained by contacting Manufacture or on their website:

#### https://www.sundolitt.no

#### **Reference Service Life (RSL)**

The reference service life of insulation products varies depending on where in the building the products are used. The service life tables from BUILD (BUILD) can be used to determine the reference service life of insulation products in various building contexts.

Picture of product







# LCA background

#### **Declared unit**

The LCI and LCIA results in this EPD relates to 1  $m^2$  of insulation material with thickness corresponding to R-value =  $1m^2K/W$  within an expected service life for insolation materials.

Name	Value
Declared unit	1 m <sup>2</sup> of insulation material with thickness corresponding to R-value = 1m <sup>2</sup> K/W
Density [kg/m <sup>3</sup> insulation material]	32,00
Thickness [mm]	33
Weight [kg/DU]	1,18
Conversion factor to 1 kg.	0,847

#### **Functional unit**

#### Not defined.

#### PCR

This EPD is developed according to the core rules for the product category of construction products in EN 15804+A2 and the complementary Product Category Rules (c-PCR) EN 16783:2024.

**Guarantee of Origin – certificates** 

#### Foreground system:

The product is produced using green energy certificates from:

No use of green energy certificates. Residual mix is used.

The electricity is used for the manufacturing at the production site. No other energy processed are included in the foreground.

#### Background system:

Both upstream processes are modelled using residual mix. Downstream processes are modelled using grid mix.

#### System boundaries

This EPD is based on a cradle-to-gate with options LCA, in which 100 weight-% has been accounted for.

The general rules for the exclusion of inputs and outputs follows the requirements in EN 15804, 6.3.5, where the total of neglected input flows per

module shall be a maximum of 5 % of energy usage and mass and 1 % of energy usage and mass for unit processes. No known flows are emitted according to the EN15804 cut of criteria.

#### Product stage (A1-A3) includes:

A1 – Extraction and processing of raw materials

- A2 Transport to the production site
- A3 Manufacturing processes

The product stage comprises the acquisition of all raw materials, products and energy, transport to the production site, packaging, and waste processing up to the "end-of-waste" state or final disposal.

The XPS is manufactured by an extruding process that involves two stages. The first stage, involves heating, mixing and gas injection. The polystyrene is in crystal form and must be melted. The foaming agents CO2 and ethanol are then injected into the melted polystyrene at high pressure, and the full process creates the closed cell structure of the end product.

In the second stage of extrusion, the 'melt' is cooled using chilled water. Careful control ensures it is cooled to the correct temperature and pressure. The cooled extruded foam then enters a vacuum chamber, where the foam begins to expand and the foaming agents are released. Calibrating bars control the spread of the foam to give the required thickness and width for the final product. Hereafter the product is cut and profiled into insulation boards in desired dimensions.

The CO2 and ethanol content in the XPS products is highest right after production, where after it continues to decrease. After approximately one month almost all the CO2 and ethanol has been emitted from the products. The release of CO2 and ethanol are reported in module A3 since it relates to the production.

During the cutting stage, any offcuts are recycled into the production line and no solid waste is gatered from the production of XPS. However, some solid waste is produced from the raw material packaging, e.g., cardboard.

The geotextile used at the drainage boards consists of needled felted polypropylene, with a relative density of approx. 0.9 g /  $cm^3$ . The



geotextile is delivered ready to use and is joined with the insulation material in A3.

#### Construction stage (A4-A5) includes:

The Sundolitt Drensplate is transported 200 km with a Medium truck (max 115  $m^3$ , max 32 ton) to the construction site.

The transport of Packaging waste is transported 60 km with a Diesel truck, with a payload of max 32 ton, euronorm 6 (GLO).

#### End of Life (C1-C4) includes:

The Sundolitt Drensplate product is dismantled manually, thus, no environmental impacts are associated with module C1. In both scenario 1 and scenario 2, the dismantled product is transported 60 km to a waste handling facility by a EURO 6 diesel truck.

In scenario 1, the dismantled insulation material reaches its end-of-waste stage at the recycling and sorting facility and it is therefore no longer viewed as waste. Material credits for recycling of polystyrene is included in module D. In scenario 2, incineration of the dismantled insulation product is included in module C4. Energy credits related to energy recovery from the incineration is included in module D.

In both scenarios the geotextile is sent for incineration, and energy credits related to this are given in module D.

# Re-use, recovery and recycling potential (D) includes:

In Scenario 1, material credits related to recycling of polystyrene are included in module D.

Energy credits related to incineration of geotextile are included in module D.

In Scenario 2, energy credits related to incineration of polystyrene are included in module D.

Energy credits related to incineration of geotextile are included in module D.

The packaging materials reach the end-of-waste stage in module A5, and the benefits from recycling and incineration of the packaging materials are included in module D.

Ethar Cell egulat agent A1 Geotextil Colo Pallet DPF fo CO2 Packaging A2 Transport Heat and electricity Packaging eg. LDPE, cardboard, pallet Transport Manufaring of XPS product Wate A3 expansion, dryin Air Transport Ethanol and CO A4 Transport .... Waste processing of Transport Installation A5 packad .... C1 De . . . Transport to sorting facility C2 ¥ Sce Scenario 2 C3 XPS, sorting for recycling Geotextile, Incineration XPS, ineration C4 Geotextile. Incineratio D Recycling substitution of primary materials Energy recovery from incineration Energy recovery from incineration Energy recovery from incineration Flowchart of the life cycle for XPS - with geotextile Polystyrene can be a mix of virgin and recyc d polystyrene

Flowdiagram







# LCA results

ENVIRONMENTAL IMPACTS PER 1 m <sup>2</sup> of insulation material with thickness corresponding to R-value = 1m <sup>2</sup> K/W															
													Scenario 2		
Parameter	Unit	A1	A2	A3	A4	A5	C1	C2	C3	C4	D	C3	C4	D	
GWP-total	kg CO2-eq.	2,65E+00	1,08E-01	6,70E-01	3,92E-03	5,23E-02	0,00E+00	1,15E-03	9,42E-03	3,76E-01	- 2,39E+00	0,00E+00	3,95E+00	-1,49E+00	
GWP-fossil	kg CO2-eq.	2,65E+00	1,07E-01	6,72E-01	3,89E-03	5,06E-02	0,00E+00	1,14E-03	9,42E-03	3,76E-01	- 2,39E+00	0,00E+00	3,95E+00	-1,49E+00	
GWP- biogenic	kg CO2-eq.	0,00E+00	0,00E+00	-1,69E-03	0,00E+00	1,69E-03	0,00E+00	0,00E+00	0,00E+00	0,00E+00	-2,82E-05	0,00E+00	0,00E+00	-2,82E-05	
GWP-luluc	kg CO2-eq.	4,57E-04	8,73E-04	8,45E-05	3,54E-05	2,65E-06	0,00E+00	1,04E-05	2,24E-09	3,71E-07	-1,58E-04	0,00E+00	3,61E-06	-1,71E-04	
ODP	kg CFC11- eq.	5,22E-09	1,30E-14	8,62E-09	4,98E-16	8,06E-15	0,00E+00	1,46E-16	1,43E-20	1,78E-14	-5,49E-12	0,00E+00	1,75E-13	-1,18E-11	
AP	kg H+eq.	4,88E-03	4,88E-04	1,21E-03	5,64E-06	6,11E-06	0,00E+00	1,65E-06	2,16E-18	3,70E-05	-3,48E-03	0,00E+00	3,48E-04	-2,95E-03	
EP- freshwater	kg P-eq.	1,04E-04	3,47E-07	1,20E-04	1,40E-08	2,93E-09	0,00E+00	4,10E-09	2,79E-12	4,22E-09	-3,91E-06	0,00E+00	4,14E-08	-6,62E-06	
EP-marine	kg N-eq.	1,24E-03	1,30E-04	2,88E-04	2,05E-06	1,62E-06	0,00E+00	6,00E-07	2,35E-13	7,76E-06	-9,86E-04	0,00E+00	7,58E-05	-8,23E-04	
EP-terrestrial	kg N-eq.	1,32E-02	1,47E-03	2,96E-03	2,42E-05	2,80E-05	0,00E+00	7,11E-06	4,75E-09	1,75E-04	-1,06E-02	0,00E+00	1,64E-03	-8,51E-03	
POCP	kg NMVOC- eq	4,70E-03	3,58E-04	8,88E-04	4,94E-06	4,64E-06	0,00E+00	1,45E-06	2,52E-08	2,31E-05	-3,59E-03	0,00E+00	2,24E-04	-2,17E-03	
ADPm1	kg Sb-eq	2,07E-06	6,31E-09	4,59E-07	2,52E-10	8,58E-11	0,00E+00	7,39E-11	5,66E-13	1,66E-10	-9,48E-08	0,00E+00	1,63E-09	-1,33E-07	
ADPf1	MJ	8,89E+01	1,42E+00	9,91E+00	5,21E-02	2,14E-02	0,00E+00	1,53E-02	7,59E-11	4,47E-02	- 7,95E+01	0,00E+00	4,39E-01	-2,30E+01	
WDP1	m3	2,42E-01	1,16E-03	2,54E-01	4,62E-05	4,62E-03	0,00E+00	1,36E-05	2,02E-04	3,46E-02	-1,78E-01	0,00E+00	3,24E-01	-2,24E-01	
Caption	Caption GWP-total = Globale Warming Potential - total; GWP-fossil = Global Warming Potential - fossil fuels; GWP-biogenic = Global Warming Potential - biogenic; GWP-luluc = Global Warming Potential - land use and land use change; ODP = Ozone Depletion; AP = Acidification; EP-freshwater = Eutrophication - aquatic freshwater; EP-marine = Eutrophication - aquatic marine; EP-terrestrial = Eutrophication - terrestrial; POCP = Photochemical zone formation; ADPm = Abiotic Depletion Potential - minerals and metals; ADPf = Abiotic Depletion Potential - fossil fuels; WDP = Water Depletion Potential The numbers are declared in scientific potation - a generative and also be written as: 1.05*102 or 105 while 1.125-11 is														
Disclaimer	The numbers are declared in scientific notation, e.g., 1.95E+02. This number can also be written as: 1.95*102 or 195, while 1.12E-11 is the same as 1.12*10-11 or 0.0000000000112. <sup>1</sup> The results of this environmental indicator shall be used with care as the uncertainties on these results are high or as there is limited														

ADDITIC	$R-value = 1m^{2}K/W$													
	Scenario 1 Scenario 2													2
Parameter	Unit	A1	A2	A3	A4	A5	C1	C2	С3	C4	D	C3	C4	D
PM	Disease incidence	3,47E-08	7,48E-09	5,11E-09	4,86E- 11	6,67E- 11	0,00E+00	1,43E- 11	0,00E+00	2,17E- 10	-2,29E- 08	0,00E+00	2,02E- 09	-2,39E-08
IRP2	kBq U235 eq.	6,50E-02	3,82E-04	1,44E-01	1,46E- 05	9,82E- 05	0,00E+00	4,28E- 06	2,02E-13	4,34E- 04	-7,56E- 02	0,00E+00	4,27E- 03	-3,51E-01
ETP-fw1	CTUe	4,90E+01	1,01E+00	6,54E+00	3,70E- 02	1,31E- 02	0,00E+00	1,09E- 02	1,34E-04	2,05E- 02	- 4,40E+01	0,00E+00	2,01E- 01	- 8,45E+00
HTP-c1	CTUh	1,04E-09	2,04E-11	1,16E-10	7,58E- 13	7,01E- 13	0,00E+00	2,22E- 13	1,37E-13	2,44E- 12	-9,35E- 10	0,00E+00	2,23E- 11	-3,10E-10
HTP-nc1	CTUh	4,28E-08	1,07E-09	4,77E-09	4,04E- 11	6,14E- 11	0,00E+00	1,18E- 11	7,91E-22	7,28E- 11	-3,91E- 08	0,00E+00	6,78E- 10	-1,20E-08
SQP1	-	2,44E+00	5,37E-01	1,59E+00	2,18E- 02	5,73E- 03	0,00E+00	6,39E- 03	8,46E-12	1,41E- 02	- 4,37E+00	0,00E+00	1,38E- 01	- 2,37E+01
Caption	PM = Particu	late Matter car	emissions	; IRP = Ior s; HTP-nc =	nizing rad = Human	diation - toxicity	human hea	alth; ETP cer effect	-fw = Eco s; SQP = s	toxicity - Soil Quali	- freshwate	er; HTP-c = sionless)	= Human	toxicity -
	The number	rs are decla	ared in scie	entific nota	tion, e.g. the sar	, 1.95E+ ne as 1.1	02. This ni .2*10-11 c	umber ca	an also be v 000000011	written a 2.	s: 1.95*10	12 or 195, v	while 1.1	.2E-11 IS
	<sup>1</sup> The resul	ts of this e	nvironmer	ntal indicato	or shall b	e used w experie	vith care as nced with t	the unc he indica	ertainties o ator.	on these	results are	high or as	there is	limited
Disclaimers	<sup>2</sup> This impa does not co facilities. Pot	ct category Insider effe ential ioniz	deals ma cts due to ing radiatio	inly with th possible n on from the	ne eventu uclear ac e soil, fro	ial impac cidents, om radon	t of low do occupation and from	se ionizii al exposi some coi	ng radiation ure nor due nstruction	n on hum e to radio materials	nan health bactive was s is also no	of the nucl ste disposa t measured	lear fuel I in unde d by this	cycle. It erground indicator.





<b>RESOURCE USE PER</b> 1 m <sup>2</sup> of insulation material with thickness corresponding to R-value = $1m^{2}K/W$														
				:	Scenario 1	L	9	Scenario 2						
Paramete r	Uni t	A1	A2	A3	A4	A5	C1	C2	C3	C4	D	С3	C4	D
PERE	MJ	2,60E+0 0	9,40E-02	8,07E-01	3,79E-03	4,66E-03	0,00E+0 0	1,11E-03	1,40E-03	1,14E-02	- 3,87E+0 0	0,00E+0 0	1,12E-01	- 1,44E+0 1
PERM	MJ	5,03E-03	0,00E+0 0	-2,37E- 03	0,00E+0 0	-2,66E- 03	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0
PERT	MJ	2,61E+0 0	9,40E-02	8,05E-01	3,79E-03	2,00E-03	0,00E+0 0	1,11E-03	1,40E-03	1,14E-02	- 3,87E+0 0	0,00E+0 0	1,12E-01	- 1,44E+0 1
PENRE	MJ	8,90E+0 1	1,42E+0 0	9,91E+0 0	5,23E-02	2,14E-02	0,00E+0 0	1,53E-02	5,23E-03	4,47E-02	- 7,96E+0 1	0,00E+0 0	4,39E-01	- 2,30E+0 1
PENRM	MJ	4,78E+0 1	0,00E+0 0	- 1,82E+0 0	0,00E+0 0	- 1,07E+0 0	0,00E+0 0	0,00E+0 0	- 4,01E+0 1	- 4,80E+0 0	0,00E+0 0	0,00E+0 0	- 4,49E+0 1	0,00E+0 0
PENRT	MJ	1,37E+0 2	1,42E+0 0	8,09E+0 0	5,23E-02	- 1,05E+0 0	0,00E+0 0	1,53E-02	- 4,01E+0 1	- 4,76E+0 0	- 7,96E+0 1	0,00E+0 0	- 4,45E+0 1	- 2,30E+0 1
SM	kg	6,04E-03	0,00E+0 0	1,03E-03	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0
RSF	MJ	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0
NRSF	MJ	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0
FW	m3	1,34E-02	1,03E-04	7,15E-03	4,16E-06	1,10E-04	0,00E+0 0	1,22E-06	0,00E+0 0	8,11E-04	-1,23E- 02	0,00E+0 0	7,60E-03	-8,77E- 03
PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources; PENRE = Use of non renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non renewable primary energy resources used as raw materials; PENT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy resources used as raw materials; PENT = Total use of non renewable primary energy resources; SM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary material; RSF = Use of non renewable secondary fuels; NRSF = Use of non renewable secondary fuels; FW = Net use of fresh water     The numbers are declared in scientific notation, e.g., 1.95E+02. This number can also be written as: 1.95*102 or 195, while 1.12E-11 is								enewable enewable y energy il; RSF = 2E-11 is						
Caption	The	numbers a	se of reneration in the second	wable seco	ndary fuels ific notatio t	s; NRSF = n, e.g., 1.9 he same a	<u>Use of nor</u> 95E+02. T s 1.12*10	n renewabl his number -11 or 0.00	e secondar r can also 000000000	ry fuels; FV be written )112.	<u>V = Net us</u> as: 1.95*1	<u>e of fresh</u> .02 or 195	water while 1.12	

WASTE (	WASTE CATEGORIES AND OUTPUT FLOWS PER1 m <sup>2</sup> of insulation material with thickness corresponding to R-value = $1m^2K/W$													
					Scenario 1	L		Scenario 2						
Paramete r	Uni t	A1	A2	A3	A4	A5	C1	C2	СЗ	C4	D	СЗ	C4	D
HWD	kg	5,27E-09	4,41E-12	1,37E-10	1,62E-13	1,76E-13	0,00E+0 0	4,75E-14	0,00E+0 0	1,01E-12	-5,32E- 09	0,00E+0 0	9,90E-12	-9,67E- 10
NHWD	kg	1,91E-02	2,09E-04	1,17E-02	7,98E-06	3,52E-03	0,00E+0 0	2,34E-06	1,22E-16	1,49E-03	-2,42E- 02	0,00E+0 0	1,44E-02	-4,36E- 02
RWD	kg	2,91E-04	2,57E-06	1,77E-05	9,79E-08	6,99E-07	0,00E+0 0	2,87E-08	9,00E-09	2,69E-06	-5,29E- 04	0,00E+0 0	2,64E-05	-2,11E- 03
CRU	kg	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0
MFR	kg	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	8,29E-03	0,00E+0 0	0,00E+0 0	1,06E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0
MER	kg	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0	0,00E+0 0
EEE	MJ	0,00E+0 0	0,00E+0 0	3,89E-01	0,00E+0 0	9,14E-02	0,00E+0 0	0,00E+0 0	0,00E+0 0	8,02E-01	0,00E+0 0	0,00E+0 0	7,23E+0 0	0,00E+0 0
EET	MJ	0,00E+0 0	0,00E+0 0	6,94E-01	0,00E+0 0	1,63E-01	0,00E+0 0	0,00E+0 0	0,00E+0 0	1,43E+0 0	0,00E+0 0	0,00E+0 0	1,29E+0 1	0,00E+0 0
Caption	HWE re-	) = Hazarc use; MFR =	lous waste = Materials	disposed; for recycl	NHWD = I ing; MER =	Non hazaro • Materials	lous waste for energy e	disposed; recovery; nergy	RWD = Ra EEE = Exp	adioactive ported elec	waste disp trical ener	osed; CRU gy; EET =	= Compor Exported t	ients for hermal:
	The	numbers a	are declare	ed in scient	ific notatio t	n, e.g., 1.9 he same a	95E+02. T s 1.12*10	his numbe -11 or 0.00	r can also l 000000000	pe written )112.	as: 1.95*1	.02 or 195,	, while 1.12	2E-11 is

BIOGENIC CARBON CONTENT PER 1 m <sup>2</sup> of insulation material with thickness corresponding to R-value = 1m <sup>2</sup> K/W									
Parameter	Unit	At the factory gate							
Biogenic carbon content in product	kg C	0,00E+00							
Biogenic carbon content in accompanying packagaing	kg C	4,61E-04							
Note: 1 kg biogenic carbon is equivalent to 44/12 kg of CO2									





# Additional information

#### LCA interpretation

The raw material, polystyrene and the energy consumtion related to the A3 production is the main contributor to the environmental impacts. However, for scenario two where the XPS is sent for incineration, this contributes most to the impact category GWP-total. For both scenarios, module A1 account for the maximum contribution to the majority of the 19 impact categories.

#### Technical information on scenarios

#### Transport to the building site (A4)

Scenario information	Value	Unit
A4 Transport Type, 1st means of transport	Medium truck (max 115 m <sup>3</sup> , max 32 ton)	-
Transport Distance, 1st means of transport	200	km
Capacity utilisation, 1st means of transport	12	%
A4 Transport Type, 2nd means of transport	-	-
Transport Distance, 2nd means of transport	-	km
Capacity utilisation, 2nd means of transport	-	%
Gross density of products transported (incl. packaging)	1,2	kg/DU

#### Installation of the product in the building (A5)

Scenario information	Value	Unit
Ancillary materials	-	kg
Water use	-	m3
Other resources use	-	kg
Energy type and consumption	-	kWh
Waste handling of packaging	0,03	kg
Direct emissions to air, soil or water	-	kg

#### End of life (C1-C4)

Processes	Scenario 1	Scenario 2
Collected separately [kg]	-	-
Collected with mixed waste [kg]	-	-
For reuse [kg]	-	-
For recycling [kg]	1,1	-
For energy recovery from incineration [kg]	0,12	1,3
For final disposal, fiber cement [kg]		
Assumptions for scenario development	See scenario descriptions.	See scenario descriptions.

#### Re-use, recovery and recycling potential (D)

Processes	Scenario 1	Scenario 2	Unit
Recycling from A5 [kg]	0,01	0,01	kg
Energy recovery from A5 [MJ]	0,25	0,25	MJ
Recycling from C3 [kg]	1,06	-	kg
Energy recovery from C4 [MJ]	2,23	20,09	MJ

**Indoor** air

The EPD does not give information on release of dangerous substances to indoor air because the horizontal standards on the relevant measurements are not available. Read more in EN15804+A2 chapter 7.4.1.

#### Soil and water

The EPD does not give information on release of dangerous substances to soil and water because the horizontal standards on the relevant measurements are not available. Read more in EN15804+A2 chapter 7.4.2.





## References

#### General program instructions

Version 2.0 www.epddanmark.dk

#### EN 15804

DS/EN 15804 + A2:2019 - "Sustainability of construction works – Environmental product declarations – Core rules for the product category of construction products"

#### GaBi software and database

GaBi Professional Database version 2023.1

#### **Ecoinvent Database**

Ecoinvent version 3.9.1

#### EN 16783:2024

EN 16783:2024 – "Thermal insulation products – Product category rules (PCR) for factory made and in-situ formed products for preparing environmental product declarations"

#### EN 15942

DS/EN 15942:2011 – " Sustainability of construction works – Environmental product declarations – Communication format business-to-business"

#### ISO 14025

DS/EN ISO 14025:2010 – " Environmental labels and declarations – Type III environmental declarations – Principles and procedures"

#### ISO 14040

DS/EN ISO 14040:2008 – " Environmental management – Life cycle assessment – Principles and framework"

#### ISO 14044

DS/EN ISO 14044:2008 – " Environmental management – Life cycle assessment – Requirements and guidelines"





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