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Issued: 24-02-2023  
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Valid to: 24-02-2028

3<sup>rd</sup> PARTY VERIFIED

**EPD**

VERIFIED ENVIRONMENTAL PRODUCT DECLARATION | ISO 14025 & EN 15804

**Komproment**

 wienerberger



**Owner of declaration**  
 Komproment  
 Jellingvej 11, DK9230 Svenstrup,  
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**Issued:**  
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**Valid to:**  
 24-02-2028

**Program**  
 EPD Danmark  
[www.epddanmark.dk](http://www.epddanmark.dk)



- Industry EPD
- Product EPD

**Basis of calculation**

This EPD is developed in accordance with the European standard EN 15804+A2.

**Comparability**

EPDs of construction products may not be comparable if they do not comply with the requirements in EN 15804. EPD data may not be comparable if the datasets used are not developed in accordance with EN 15804 and if the background systems are not based on the same database.

**Validity**

This EPD has been verified in accordance with ISO 14025 and is valid for 5 years from the date of issue.

**Use**

The intended use of an EPD is to communicate scientifically based environmental information for construction products, for the purpose of assessing the environmental performance of buildings.

**Declared product(s)**

Viking 280

Number of declared datasets/product variations: 1

**Production site**

Building Product Design, Plymouth Avenue, Pinxton, United Kingdom

Certificates of green electricity or biogas are not used in module A3

**EPD type**

- Cradle-to-gate with modules C1-C4 and D
- Cradle-to-gate with options, modules C1-C4 and D
- Cradle-to-grave and module D
- Cradle-to-gate
- Cradle-to-gate with options

**Product(s) use**

Vapour permeable roof tile underlay

**Declared/ functional unit**

1 m<sup>2</sup>

**Year of production site data (A3)**

2021

**EPD version**

2<sup>nd</sup> version, 20.08.2024 – Update of logo.

CEN standard EN 15804 serves as the core PCR
Independent verification of the declaration and data, according to EN ISO 14025
<input type="checkbox"/> internal <input checked="" type="checkbox"/> external
Third party verifier:  Ninkie Bendtsen

Martha Katrine Sørensen  
 EPD Danmark

**Life cycle stages and modules (MND = module not declared)**

Product			Construction process		Use								End of life				Beyond the system boundary
Raw material supply	Transport	Manufacturing	Transport	Installation process	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Re-use, recovery and recycling potential	
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D	
X	X	X	X	X	MND	MND	MND	MND	MND	MND	MND	X	X	X	X	X	

# Product information

## Product description

The main product components are shown in the table below.

Material	Weight-% of declared product
Polypropylene spunbond	40
Microporous polypropylene film	11
Polypropylene needlepunch	44
Hot melt adhesive	5

## Product packaging:

The composition of the sales- and transport packaging of the product is shown in the table below.

Material	Weight-% of packaging
Polyethylene LDPE	6
Cardboard core	27
Wooden pellet	66
Roll label	1

## Representativity

This declaration, including data collection and the modeled foreground system including results, represents the production of Viking 280 on the production site located in Pinxton, United Kingdom. Product specific data are based on average values collected for the year 2021. Background data are based on GaBi Professional 2022 and Ecoinvent v3.8 and are mostly less than 3 years old. All background processes is bases on reference data from 2018 or newer, or review to be valid. Generally, the used background datasets are of high quality.

## Hazardous substances

Viking 280 does not contain substances listed on the "Candidate List of Substances of Very High Concern for authorisation"

(<http://echa.europa.eu/candidate-list-table>)

## Essential characteristics

Vapour permeable underlay for use in roof and wall constructions.

Viking 280 is covered by harmonised technical specification EN 13859-1. Declaration of performance according to EU regulation 305/2011 is available for all declared product variations.

Further technical information can be obtained by contacting the manufacturer or on the manufacturer's website: [www.komproment.dk](http://www.komproment.dk)

## Reference Service Life (RSL)

The reference service life is not declared, since module B is not included.

## Picture of the product



# LCA background

## Declared unit

The LCI and LCIA results in this EPD relates to 1 m<sup>2</sup> of Viking 280.

Name	Value	Unit
Declared unit	1	m <sup>2</sup>
Density	0.252	kg/m <sup>2</sup>
Conversion factor to 1 kg.	4.0	-

## Functional unit

Only the declared unit is used.

## PCR

This EPD is developed according to the core rules for the product category of construction products in EN 15804+A2:2019.

## Guarantee of Origin – certificates

Foreground system:

The product is produced using electricity grid mix for United Kingdom. No guarantees of origin (GO) are applied.

Background system:

Upstream and downstream processes are modelled using electricity grid mix.

## System boundary

This EPD is based on a cradle-to-gate with options modules C1-C4 and D in which 100 weight-% has been accounted for.

The general rules for the exclusion of inputs and outputs follows the requirements in EN 15804, 6.3.5, where the total of neglected input flows per module shall be a maximum of 5 % of energy usage and mass and 1 % of energy usage and mass for unit processes.

## Product stage (A1-A3) includes:

- A1 – Extraction and processing of raw materials
- A2 – Transport to the production site
- A3 – Manufacturing processes

The modules A1-A3 are aggregated and comprise the acquisition of all raw materials, products and

energy, transport to the production site, packaging, and waste processing of both waste from manufacturing and treatment of raw material packaging up to the “end-of-waste” state or final disposal. The LCA results are declared in aggregated form for the product stage, which means, that the sub-modules A1, A2 and A3 are declared as one module A1-A3.

The manufacturing process consists of 3 main steps: an adhesive lamination process, where the single layers of raw materials are melted into one layer, a printing process, and a conversion process where the rolls are finished and ready for packaging.

## Construction process stage (A4-A5) includes:

The roof underlay is transported to the construction site by truck. A distance of 1526 km from producent to depot and a distance of 300 km from depot to building site in Europe have been used.

5% installation waste is assumed.

The roof underlay is typically installed manually and does not require energy consumption. The installation phase includes the waste handling of product packaging materials and installation waste. Credits due to recycling or energy recovery is credited in module D.

## End of Life (C1-C4) includes:

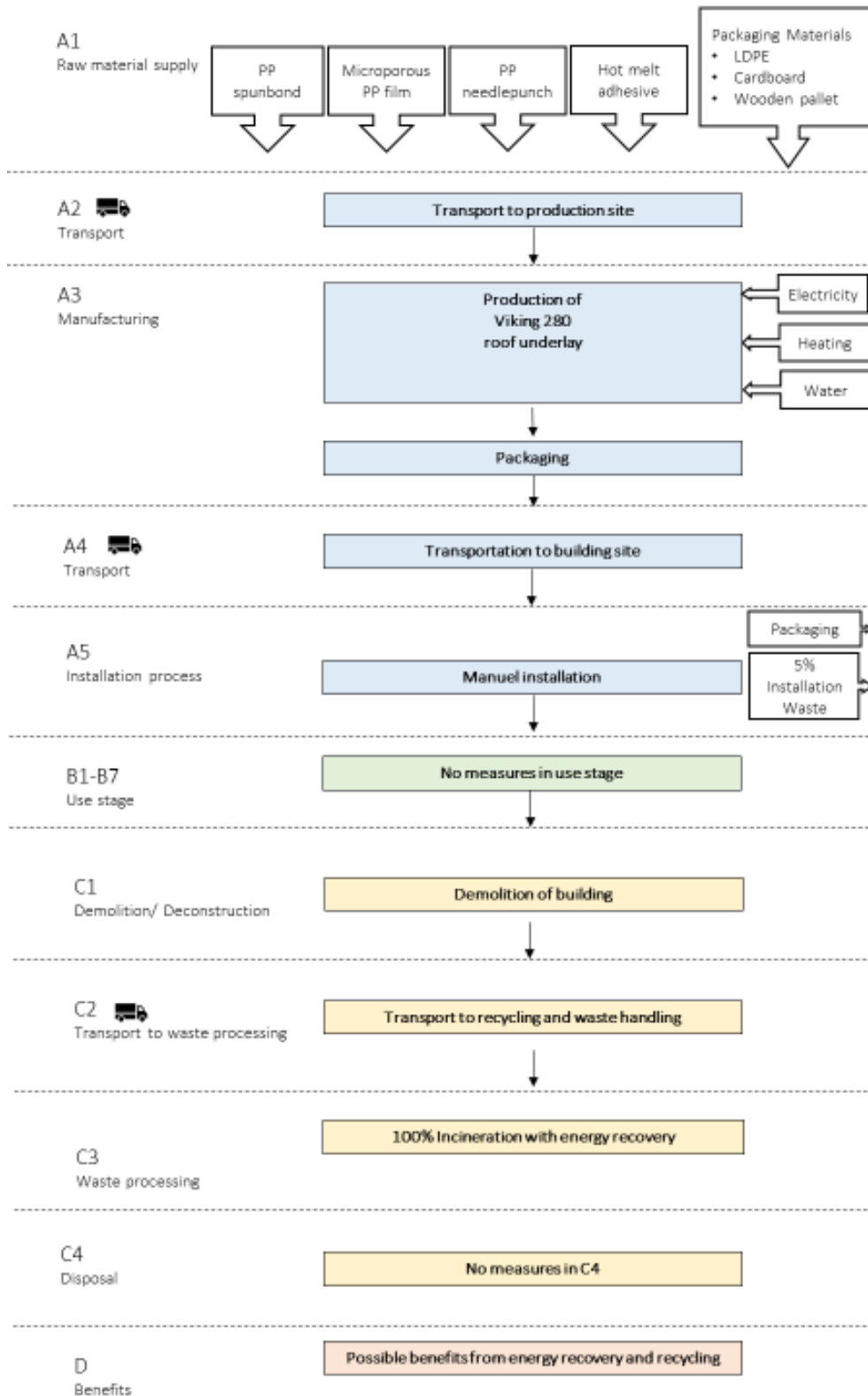
The roof underlay is manually removed from the roof. The roof underlay is transported by truck to a waste management facility in Europe. A 100% waste scenario with incineration have been used, because the layers are glued together. Credits due to energy recovery is credited in module D.

## Re-use, recovery, and recycling potential (D) includes:

Module D includes material credits and thermal and electrical energy credits from recycling of product packaging, installation waste and product waste.

## Flowdiagram

### FLOW CHART Viking 280



# LCA results

ENVIRONMENTAL IMPACTS PER 1 m <sup>2</sup> Viking 280									
Parameter	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
GWP-total	[kg CO <sub>2</sub> eq.]	6.71E-01	4.15E-02	4.86E-03	0.00E+00	1.22E-03	7.52E-01	0.00E+00	-3.55E-01
GWP-fossil	[kg CO <sub>2</sub> eq.]	6.75E-01	4.12E-02	1.51E-03	0.00E+00	1.21E-03	7.52E-01	0.00E+00	-3.54E-01
GWP-biogenic	[kg CO <sub>2</sub> eq.]	-3.35E-03	0.00E+00	3.35E-03	0.00E+00	0.00E+00	2.41E-05	0.00E+00	-2.49E-04
GWP-luluc	[kg CO <sub>2</sub> eq.]	4.86E-04	2.82E-04	1.28E-06	0.00E+00	8.27E-06	7.93E-07	0.00E+00	-8.79E-05
ODP	[kg CFC 11 eq.]	1.02E-08	4.11E-15	6.16E-16	0.00E+00	1.20E-16	3.22E-14	0.00E+00	-2.51E-10
AP	[mol H <sup>+</sup> eq.]	2.58E-03	4.91E-05	1.30E-06	0.00E+00	1.44E-06	7.46E-05	0.00E+00	-7.40E-04
EP-freshwater	[kg P eq.]	8.54E-05	1.50E-07	8.34E-10	0.00E+00	4.38E-09	7.51E-09	0.00E+00	-6.56E-06
EP-marine	[kg N eq.]	6.10E-04	1.62E-05	4.51E-07	0.00E+00	4.76E-07	1.56E-05	0.00E+00	-1.98E-04
EP-terrestrial	[mol N eq.]	6.43E-03	1.94E-04	5.79E-06	0.00E+00	5.67E-06	3.50E-04	0.00E+00	-2.04E-03
POCP	[kg NMVOC eq.]	2.14E-03	4.26E-05	1.20E-06	0.00E+00	1.25E-06	4.63E-05	0.00E+00	-5.23E-04
ADPm <sup>1</sup>	[kg Sb eq.]	1.94E-06	4.22E-09	3.33E-11	0.00E+00	1.24E-10	7.80E-10	0.00E+00	-6.82E-08
ADPF <sup>1</sup>	[MJ]	2.15E+01	5.50E-01	3.92E-03	0.00E+00	1.61E-02	8.76E-02	0.00E+00	-5.09E+00
WDP <sup>1</sup>	[m <sup>3</sup> world eq. deprived]	1.56E-01	4.69E-04	5.43E-04	0.00E+00	1.37E-05	6.93E-02	0.00E+00	-5.87E-02
Caption	GWP-total = Global Warming Potential - total; GWP-fossil = Global Warming Potential - fossil fuels; GWP-biogenic = Global Warming Potential - biogenic; GWP-luluc = Global Warming Potential - land use and land use change; ODP = Ozone Depletion; AP = Acidification; EP-freshwater = Eutrophication - aquatic freshwater; EP-marine = Eutrophication - aquatic marine; EP-terrestrial = Eutrophication - terrestrial; POCP = Photochemical zone formation; ADPm = Abiotic Depletion Potential - minerals and metals; ADPF = Abiotic Depletion Potential - fossil fuels; WDP = Water Depletion Potential								
	The numbers are declared in scientific notation, e.g., 1.95E+02. This number can also be written as: 1.95*10 <sup>2</sup> or 195, while 1.12E-11 is the same as 1.12*10 <sup>-11</sup> or 0.0000000000112.								
Disclaimer	<sup>1</sup> The results of this environmental indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.								

ADDITIONAL ENVIRONMENTAL IMPACTS PER 1 m <sup>2</sup> Viking 280									
Parameter	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
PM	[Disease incidence]	2.77E-08	3.28E-10	8.41E-12	0.00E+00	9.61E-12	4.36E-10	0.00E+00	-6.02E-09
IRP <sup>2</sup>	[kBq U235 eq.]	4.51E-02	1.55E-04	1.23E-05	0.00E+00	4.53E-06	8.70E-04	0.00E+00	-8.20E-02
ETP-fw <sup>1</sup>	[CTUe]	9.92E+00	3.90E-01	2.54E-03	0.00E+00	1.14E-02	4.05E-02	0.00E+00	-1.91E+00
HTP-c <sup>1</sup>	[CTUh]	2.44E-10	8.03E-12	8.08E-14	0.00E+00	2.35E-13	4.79E-12	0.00E+00	-6.40E-11
HTP-nc <sup>1</sup>	[CTUh]	9.32E-09	4.39E-10	4.99E-12	0.00E+00	1.28E-11	1.49E-10	0.00E+00	-3.02E-09
SQP <sup>1</sup>	-	4.07E+00	2.33E-01	1.44E-03	0.00E+00	6.82E-03	2.65E-02	0.00E+00	-5.82E+00
Caption	PM = Particulate Matter emissions; IRP = Ionizing radiation - human health; ETP-fw = Eco toxicity - freshwater; HTP-c = Human toxicity - cancer effects; HTP-nc = Human toxicity - non cancer effects; SQP = Soil Quality (dimensionless)								
	The numbers are declared in scientific notation, e.g., 1.95E+02. This number can also be written as: 1.95*10 <sup>2</sup> or 195, while 1.12E-11 is the same as 1.12*10 <sup>-11</sup> or 0.0000000000112.								
Disclaimers	<sup>1</sup> The results of this environmental indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.								
	<sup>2</sup> This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.								

RESOURCE USE PER 1 m <sup>2</sup> Viking 280									
Parameter	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
PERE	[MJ]	1.48E+00	3.81E-02	5.20E-04	0.00E+00	1.12E-03	2.07E-02	0.00E+00	-3.18E+00
PERM	[MJ]	1.63E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT	[MJ]	1.64E+00	3.81E-02	5.20E-04	0.00E+00	1.12E-03	2.07E-02	0.00E+00	-3.18E+00
PENRE	[MJ]	2.16E+01	5.52E-01	3.93E-03	0.00E+00	1.62E-02	8.76E-02	0.00E+00	-5.09E+00
PENRM	[MJ]	9.83E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PENRT	[MJ]	3.14E+01	5.52E-01	3.93E-03	0.00E+00	1.62E-02	8.76E-02	0.00E+00	-5.09E+00
SM	[kg]	1.50E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW	[m <sup>3</sup> ]	4.82E-03	4.40E-05	1.30E-05	0.00E+00	1.29E-06	1.62E-03	0.00E+00	-2.16E-03
Caption	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non renewable secondary fuels; FW = Net use of fresh water								
	The numbers are declared in scientific notation, e.g., 1.95E+02. This number can also be written as: 1.95*10 <sup>2</sup> or 195, while 1.12E-11 is the same as 1.12*10 <sup>-11</sup> or 0.0000000000112.								

WASTE CATEGORIES AND OUTPUT FLOWS PER 1 m <sup>2</sup> Viking 280									
Parameter	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
HWD	[kg]	1.08E-09	2.92E-12	1.54E-13	0.00E+00	8.56E-14	8.24E-12	0.00E+00	-6.98E-10
NHWD	[kg]	3.53E-03	9.00E-05	2.17E-04	0.00E+00	2.63E-06	2.98E-03	0.00E+00	-9.59E-03
RWD	[kg]	1.60E-04	1.02E-06	7.96E-08	0.00E+00	3.00E-08	5.30E-06	0.00E+00	-4.82E-04

CRU	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MFR	[kg]	1.81E-02	0.00E+00	6.64E-03	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MER	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EEE	[MJ]	0.00E+00	0.00E+00	7.44E-03	0.00E+00	0.00E+00	1.60E+00	0.00E+00	0.00E+00
EET	[MJ]	0.00E+00	0.00E+00	1.34E-02	0.00E+00	0.00E+00	2.85E+00	0.00E+00	0.00E+00
Caption	HWD = Hazardous waste disposed; NHWD = Non hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy								
	The numbers are declared in scientific notation, e.g., 1.95E+02. This number can also be written as: 1.95*10 <sup>2</sup> or 195, while 1.12E-11 is the same as 1.12*10 <sup>-11</sup> or 0.0000000000112.								

BIOGENIC CARBON CONTENT PER 1 m <sup>2</sup> Viking 280		
Parameter	Unit	At the factory gate
Biogenic carbon content in product	[kg C]	0
Biogenic carbon content in accompanying packaging	[kg C]	0.01
Note: 1 kg biogenic carbon is equivalent to 44/12 kg of CO <sub>2</sub>		

# Additional information

## LCA interpretation

The results of the current EPD refer to 1 m<sup>2</sup> of Viking 280 roof underlay. The calculated environmental impacts show that raw material module A1 has the largest contribution to the total impact in 14 out of the 19 environmental impact categories. In particular, the production of polypropylene spunbond is the process with the highest contribution.

## Technical information on scenarios

### Transport to the building site (A4)

Scenario information	Value	Unit
Fuel type	Diesel	-
Vehicle type	EURO 6	-
Transport distance	1526 + 300	km
Capacity utilisation (including empty runs)	26 - 28t gross weight / 18.4t payload, utilization factor 55%	%
Area density of products transported	0.252	kg/m <sup>2</sup>
Capacity utilisation volume factor	1	-

### Installation of the product in the building (A5)

Scenario information	Value	Unit
Ancillary materials	0	kg
Water use	0	m <sup>3</sup>
Other resource use	0	kg
Energy type and consumption	0	kWh
Waste materials	0.036	kg
Output materials	0	kg
Direct emissions to air, soil or water	0	kg

### End of life (C1-C4)

Scenario information	Value	Unit
Collected separately	0.239	kg
Collected with mixed waste	0.0	kg
For reuse	0.0	kg
For recycling	0.0	kg
For energy recovery through waste incineration	0.239	kg
For final disposal	0.0	kg

### Re-use, recovery and recycling potential (D)

Scenario information/Materiel	Value	Unit
Materials for recycling	0.007	Kg
Electricity form energy recovery through waste incineration	1.61	MJ
Heat form energy recovery through waste incineration	2.86	MJ



## Indoor air

*The EPD does not give information on release of dangerous substances to indoor air because the horizontal standards on the relevant measurements are not available. Read more in EN15804+A1 chapter 7.4.1.*

## Soil and water

*The EPD does not give information on release of dangerous substances to soil and water because the horizontal standards on the relevant measurements are not available. Read more in EN15804+A1 chapter 7.4.2.*

## References

<b>Publisher</b>	 epddanmark <a href="http://www.epddanmark.dk">www.epddanmark.dk</a>
<b>Program operator</b>	Danish Technological Institute Buildings & Environment Gregersensvej DK-2630 Taastrup <a href="http://www.teknologisk.dk">www.teknologisk.dk</a>
<b>LCA-practitioner</b>	Rikke Zuwa Kempf Bernberg and Cinzia Giampieri COWI A/S Parallelvej 2 2800 Kgs. Lyngby
<b>LCA software / background data</b>	GaBi Professional 2022 and Ecoinvent v3.8
<b>3<sup>rd</sup> party verifier</b>	Ninkie Bendtsen NIRAS A/S Sortemosevej 19 3450 Allerød

**General program instructions**

General Program Instructions, version 2.0, spring 2020  
[www.epddanmark.dk](http://www.epddanmark.dk)

**EN 15804**

DS/EN 15804 + A2:2019 - "Sustainability of construction works – Environmental product declarations – Core rules for the product category of construction products"

**EN 15942**

DS/EN 15942:2011 – " Sustainability of construction works – Environmental product declarations – Communication format business-to-business"

**ISO 14025**

DS/EN ISO 14025:2010 – " Environmental labels and declarations – Type III environmental declarations – Principles and procedures"

**ISO 14040**

DS/EN ISO 14040:2008 – " Environmental management – Life cycle assessment – Principles and framework"

**ISO 14044**

DS/EN ISO 14044:2008 – " Environmental management – Life cycle assessment – Requirements and guidelines"